

HELLY HANSEN WORKWEAR 2022

V1.2



 TRUSTED BY
PROFESSIONALS



ALIVE
SINCE / 1877





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INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.

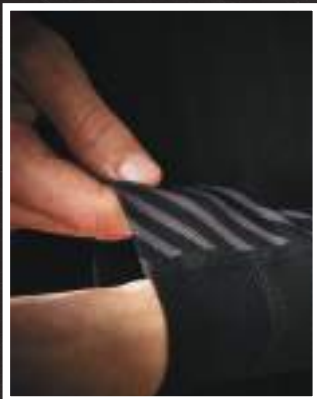


1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.

1961 FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. And developed the original Fiberpile - the first fleece. It featured a high warmth to weight ration and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.



1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.

1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.



1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.



1990 **PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO**

The Prowool (renamed HH Lifa® Merino) base layer for cold weather conditions was launched in the late 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



2012 **H'FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION**

Helly Hansen introduced the new H'FLOW™ Technology in 2012 with the H'FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H'FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.



2018 **LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS**

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.



2019 **LIFALOFT™**

With increased warmth, lightweight insulation and superior moisture management properties, Lifaloft™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, Lifaloft™ is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.

2022 **BRZ - Climate Regulating Comfort**

Helly Hansen Workwear launched BRZ. Designed to deliver climate regulating comfort and versatility, BRZ is a product construction bolstered by lightweight fabric and mechanical ventilation.

FOR THE PEOPLE

The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

1. Building long-term relationships based on trust and mutual respect.
2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
3. Yearly social audits.
4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.

Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.

FOR THE PLANET

Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the world stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:

1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY

- Helly Hansen has been prioritizing bluesign® approved materials for over 10 years and today almost 90% of our main fabric is bluesign® approved. Bluesign is an in-put stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here we have been driving change beyond regulations and certifications since the 70's by only using water-free dyeing technologies on our LIFA® base layers. We are now adopting these types of technologies on a larger scale, helping us save even more water than before.

2. TRACEABILITY AND TRANSPARENCY

- We are proud of the close cooperation we have with our suppliers and nominate 100% of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

3. CLOSED LOOP SYSTEMS

- The biggest favour we can do for the environment is to produce less stuff and instead invest in products with quality and longevity. We don't compromise on quality and want our products to be alive for as long as possible. We have stringent quality controls in the laboratory, in production and via field testing with our ambassadors ensuring products that live up to their expectations and beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.

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TECH CLINIC
A GUIDE TO OUR TECHNOLOGIES



3-LAYER SYSTEM



BASELAYER

DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



MIDLAYER

WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.



PROTECTIVE LAYER

SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.



HELLY HANSEN INTRODUCED THE 3-LAYER SYSTEM TO THE INDUSTRY IN THE EARLY 70S, AND WE'VE BEEN PUSHING IT FORWARD EVER SINCE BY CONSTANTLY IMPLEMENTING NEW TECHNOLOGIES IN OUR GEAR. OUR UNIQUE FLEXIBLE SYSTEM ENABLES YOU TO STAY COMFORTABLE AND PROTECTED WHATEVER WORKING CONDITIONS YOU ARE EXPOSED TO, HEAT OR COLD, RAIN OR SNOW.



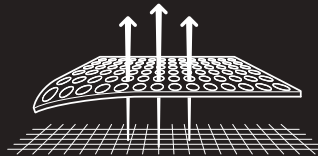
WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA® deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates. In 2006 LIFA® was combined with non mulsed Merino wool to create the best performing base layer to date.

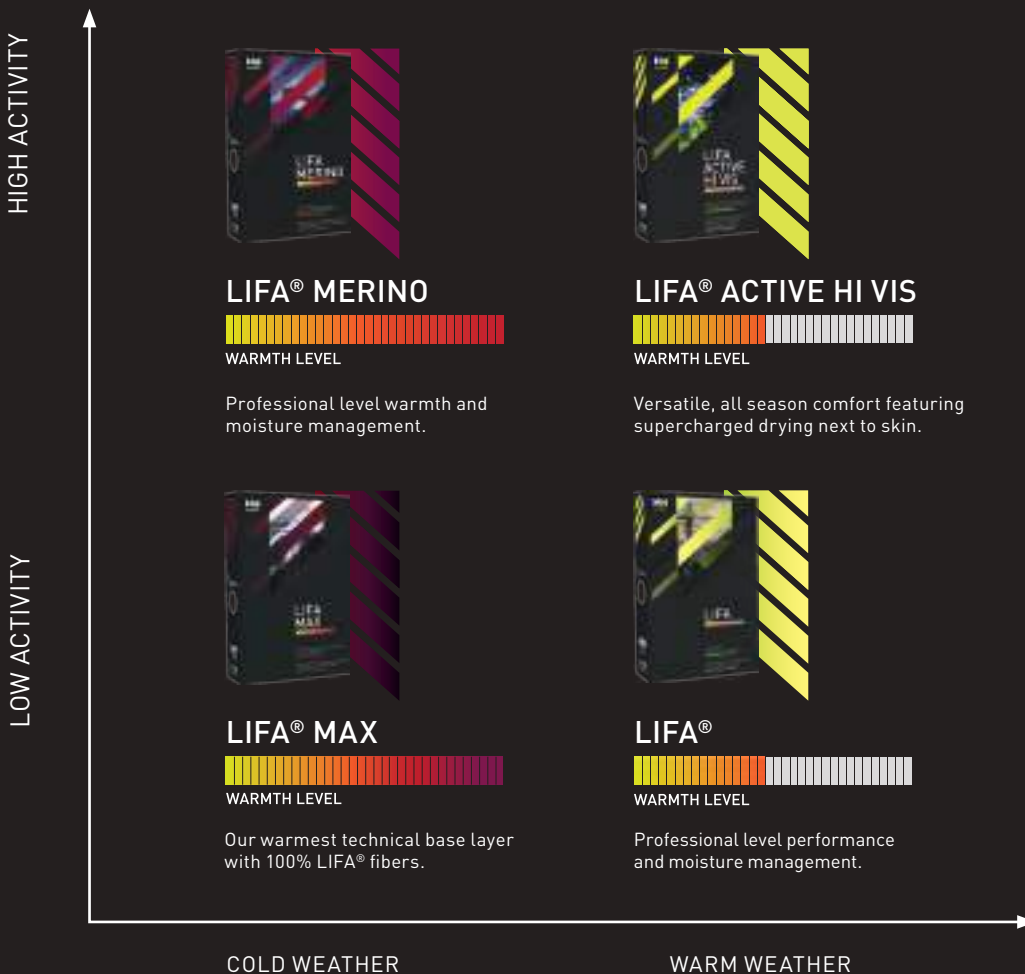
LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.

HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer



LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.



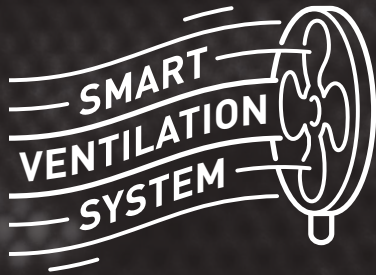
STAY WARM
TECHNOLOGY
MOVES SWEAT AWAY

HH
work|wear



WARMER. COOLER. DRIER.

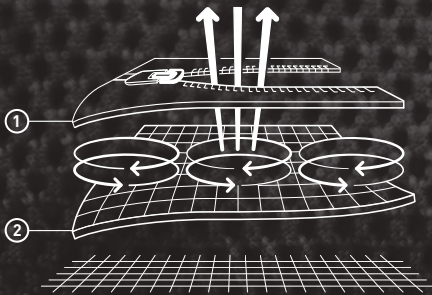
HELLY HANSEN JACKETS WITH THE H²FLOW™ TECHNOLOGY COOLS YOU DOWN 20% FASTER THAN COMPETITOR JACKETS WITHOUT THE TECHNOLOGY, MEASURED ON THE SAME WEIGHT AND INSULATION.



H²Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



HOW H²FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H²Flow™ jackets have a high warmth to weight ratio.



lifaloft™

INSULATION BY **PRIMALOFT**

LIGHTER. WARMER.

DEVELOPED IN COOPERATION WITH PRIMALOFT®, LIFALOFT™ IS A COMBINATION OF LIFA®'S UNIQUE INSULATION STRUCTURE AND PRIMALOFT®'S EXTENSIVE KNOWLEDGE IN SYNTHETIC INSULATION.



LIGHTER AND STILL WARMER THAN STANDARD INSULATION

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.





HOW LIFALOFT™ WORKS

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth, the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth



HYDROPHOBIC

LIFA® fibers have better moisture transportation properties

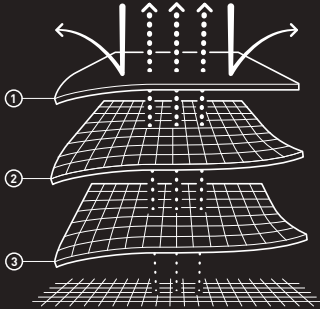


A better environmental option

HELLY TECH®

WATERPROOF. BREATHABLE.
GUARANTEED.

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



HOW HELLY TECH® WORKS

1. DWR treated outer fabric is windproof and water-repellent
2. Waterproof and breathable membrane or coating
3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.



THERE ARE NUMEROUS TYPES OF HELLY TECH® FABRICS. THE MAIN DIFFERENTIATOR IS THE NUMBER OF PLYS (OR LAYERS) THE FABRIC IS BUILT FROM.

HELLY TECH®
PROFESSIONAL

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

HELLY TECH®
PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

HELLY TECH®
PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



3 PLY CONSTRUCTION

Outer fabric + membrane and inner fabric bonded together for lightweight, quick drying and durability.



2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

LAB TESTS

WATER COLUMN, ISO 811 and JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m²/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspirates 1 liter per 24 hours.

WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

CARING FOR YOUR HELLY TECH® GARMENTS

TAKING CARE OF YOUR HELLY TECH® GARMENTS ARE VITAL TO THE LIFE OF THE PRODUCT. WASHING THEM WILL REMOVE CONTAMINATING SUBSTANCES SUCH AS OILS, DIRT AND SALT FROM THE SURFACE AND RESTORE THE SURFACE TENSION OF THE FABRIC, ALLOWING THE MEMBRANE TO PERFORM AT ITS BEST FOR YEARS TO COME.

Unsure of when it's time to wash your garment, here are a few signs to look for:

If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.

If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.

If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

HOW TO WASH YOUR HELLY TECH® GARMENT:

1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
3. Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

HOW TO RE-APPLY YOUR DWR:

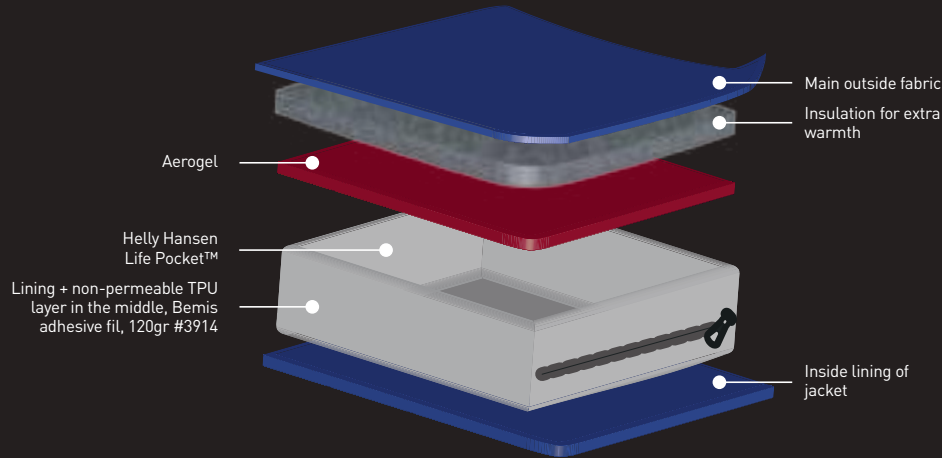
1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.

HELLY TECH®
PERFORMANCE

LIFE POCKET™



A POCKET ENGINEERED TO PRESERVE YOUR PERSONAL ELECTRONICS' BATTERY LIFE SPAN. SCIENTIFICALLY TESTED AND PROVEN BY ENGINEERS TO EXTEND THE BATTERY LIFE OF YOUR MOBILE PHONE OR ACTION CAMERA IN COLD ENVIRONMENTS. THROUGH THERMAL RESISTANT MATERIALS AND AN INNOVATIVE CONTRUCTION, THE LIFE POCKET™ STAYS 2 TIMES WARMER THAN A REGULAR POCKET.



WASHING INSTRUCTIONS

WASH	☐
Do not wash	☒
Hand Wash	☒
Machine Washable	☐
Machine Washable, Synthetics cycle	☒
Machine Washable, Gentle/Wool wash	☒
100% Wool, Wool wash	☒
Mixed wool, Wool wash	☒
Wash Cold, 30°C	☒
Wash warm, 40°C	☒
Wash hot, 50°C	☒
Wash hot, 60 °C	☒
Wash hot, 70°C	☒
Wash hot, 95°C	☒
IRON	☐
Iron at any temperature and steam	☐
Iron, low temperature – max 110°C/230°F	☐
Iron, medium temperature – max 150°C/300°F	☐
Iron, high Temperature – max 200°C/390°F	☐
Do not Iron	☒
No steam	☒
DRY	☐
Dry Normal, low heat	☐
Dry Normal, Medium heat	☐
Dry Normal, High heat	☐
Dry Normal, No heat	☐
Do not tumble dry	☒
Tumble Dry, any heat	☐
Tumble Dry, Low permanent press	☐

DRY (CONT.)	☐
Tumble Dry, Medium Permanent press	☐
Tumble Dry, Low delicate	☐
Tumble Dry, any heat and any permanent press	☐
Tumble Dry, Delicate/Gentle	☐
Hang to dry	☐ ☐
Hang to dry, in the shade	☐ ☐
Dry Flat	☐ ☐
Dry flat, in the shade	☐ ☐
No direct sunlight	☐
Do not wring to dry	☒
DRY CLEAN	○
Dry clean	○
Any solvent	○
Any solvent except tetrachloroethylene	○
Petroleum solvent only	○
Wet Cleaning	○
Short cycle	○
No steam finishing	○
Reduced moisture	○
Low heat	○
Do not dry Clean	☒
Do not wet clean	☒
BLEACH	△
Bleaching Allowed	△
Chlorine bleaching allowed	△
Do not bleach	☒
Do not use Chlorine Bleach	☒



3M™

Science. Applied to Life.™

3M™ is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



VIZ-LITE®

VizLite DT® uses phosphorescent technology that absorbs UV light energy from natural or artificial light which is then emitted as an "afterglow" in low light or no light conditions.



YKK®

Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



DALETEC

Daletec is the trusted Norwegian producer of protective fabrics providing flame resistant solutions for workwear that protects against heat and flames, electric arc and other workplace hazards. Daletec fabrics are famous for their consistent high quality, comfort, extreme durability, and respected for delivering reliable production and environmentally friendly solutions.



POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



COMFORTEMP®

Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



BLUESIGN®

bluesign® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.



OEKO-TEX®

STANDARD 100 by OEKO-TEX Certified®

The Standard 100 by OEKO-TEX® is a globally standardized, independent testing and certification system for textile raw material, intermediate & end products of all processing stages and accessories materials used. The standard aims at making it obvious to the consumer that the labelled textile products have undergone laboratory testing for a wide range of harmful substances, and that the content of those substances remains below the limit values established by the OEKO-TEX Certified® Association."

CE MARKING

Helly Hansen Workwear's (PPE) products are manufactured and certified in accordance with the Regulation (EU) 2016/425 by using harmonised European standards and therefore are CE marked.



EN ISO 20471:2013+A1:2016

HIGH VISIBILITY CLOTHING

This standard specifies requirements for protective clothing capable of signalling the user's presence visually. The standard intends to provide high visibility of the user under any light conditions by day and under illumination by vehicle headlights in the dark.

There are performance classes defined based on minimum areas of retroreflective and fluorescent materials, as well as garment design requirements. Each of these classes will provide a different level of visibility, class 3 giving the highest degree. The high visibility class can be achieved with a single garment or a garment combination (e.g., jacket + pant).

	Fluorescent material	Reflective material
Class 3	0,80 m ²	0,20 m ²
Class 2	0,50 m ²	0,13 m ²
Class 1	0,14 m ²	0,10 m ²



EN 343:2019

PROTECTIVE CLOTHING PROTECTION AGAINST RAIN

The standard specifies requirements and test methods for the performance of materials, seams, and readymade garments for protection against rain, snowflakes, fog and ground humidity. Resistance to Water Penetration and Water Vapour Resistance is tested.

Value 1 = Resistance to Water Penetration, class 1 - 4 (class 4 is the best waterproofness).

Value 2 = Water Vapour Resistance, class 1 - 4 (class 4 is the highest permeability).

Value 3 = Rain Tower Test (optional test of readymade garment), R.



EN 342:2017

PROTECTIVE CLOTHING PROTECTION AGAINST COLD

The standard specifies test methods and requirements in protective clothing ensembles which are intended to protect against cold (air temperature below -5 °C). The standard is taking into account not only low air temperatures but also humidity and air velocity.

Helly Hansen has tested its products according to method B, which means that the Thermal Insulation has been measured for a garment ensemble (jacket + pant or coveralls) with a base layer. The value is representing protection for a wearer performing light or moderate activity.

The protection can only be guaranteed if the complete ensemble is worn.

Value 1 = Thermal Insulation Value of the Ensemble (with underwear B), I_{cler}

Value 2 = Air Permeability, class 1 - 3 (class 3 is the most permeable)

Value 3 = Water Penetration (optional), WP



EN 14058:2017

PROTECTIVE CLOTHING PROTECTION AGAINST COOL ENVIRONMENTS

This standard specifies requirements and test methods for performance of single garments for protection in cool environment (air temperature above -5 °C). The garment can provide a degree of protection for a certain length of time, depending e.g., on the personal constitution and activity, the accompanying clothing and weather.

Value 1 = Thermal Resistance, class 1 - 4 (class 4 is the warmest)

Value 2 = Air Permeability, class 1 - 3 (class 3 is the most permeable)

Value 3 = Thermal Insulation Value, I_{cler} . Mandatory for class 4. Optional for classes 1 - 3.

Value 4 = Water penetration (optional), WP



IEC 61482-2:2018

PROTECTIVE CLOTHING

PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC.

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs. Clothing fulfilling this standard ensures that the consequences of workers after the accident, will not be aggravated by the clothing itself.

Under the standard IEC 61482-2:2018 there are two test methods:

- Open Arc Test Method: EN IEC 61482-1-1:2019, measured in cal/cm² and expressed as an arc thermal protection value (ATPV), breakopen threshold energy value (EBT) or the incident energy limit (ELIM). The higher the value, the better the protection.
- Box Test Method: EN IEC 61482-1-2:2014, measured in kA. It is expressed in either APC 1 (4 kA) or APC 2 (7 kA). APC 2 is the higher level of protection.



EN ISO 11611:2015

PROTECTIVE CLOTHING

PROTECTION FOR USE IN WELDING AND ALLIED PROCESSES

This standard specifies minimum basic safety requirements and test methods for protective clothing that are designed to protect the wearers body during welding and allied processes. The standard defines design requirements that would prevent hot/molten materials or sparks getting trapped in pleats, hanging and open pockets or similar. Two-piece garment must be worn together to provide the indicated level of protection.

This type of protective clothing is intended to protect the wearer against spatter (small splashes of molten metal), short contact time with flame, radiant heat from an electric arc used for welding and allied processes.

The standard is divided into two classes:

Class 1:

Provides protection for welding techniques with light formation of spatters and drops, such as TIG or MIG (with low current), with lower levels of radiant heat. The material must withstand at least 15 drops of molten metal.

Class 2:

Provides protection for welding techniques with heavy formation of spatters and drops, such as MAG (with CO₂ or mixed gases) or MIG, with higher levels of radiant heat. The material must withstand at least 25 drops of molten metal.



EN ISO 11612:2015

PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body. Standard is to provide minimum performance requirements for

clothing to protect against heat and flame, which could be worn for a wide range of end uses. Two-piece garment must be worn together to provide the indicated level of protection.

- A = Limited flame spread, A1 or A2 (A1 – surface ignition, A2 – edge ignition)
- B = Convective heat, Level B1 – B3 (B3 is the highest)
- C = Radiant heat, Level C1 – C4 (C4 is the highest)
- D = Molten aluminium splash, Level D1 – D3 (D3 is the highest)
- E = Molten iron splash, Level E1 – E3 (E3 is the highest)
- F = Contact heat, Level F1 – F3 (F3 is the highest)

Garments that are designed to protect against the risk of exposure to molten metal splash by meeting the performance requirements designated by code letters D and E, meet design requirements that would prevent hot/molten materials getting trapped in pleats, hanging and open pockets or similar.

EN ISO 14116:2015

PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD

This standard specifies the performance provide minimum performance requirements for clothing in order to reduce the possibility of the clothing and/or its materials burning when in occasional and brief contact with small flames and thereby, itself constituting a hazard.

The standard is divided into three indexes, where index 3 is the highest.

Garment approved according to index 1 should not be used next to skin and should only be used together with underwear approved according to index 2 or 3.



EN 1149-5:2018

PROTECTIVE CLOTHING

ELECTROSTATIC PROPERTIES.

The standard specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. The material must meet the requirements set out in EN 1149-1 and/or EN 1149-3.

This European standard is not applicable for protection against high voltages.



EN 13758-2:2003+A1:2006

SOLAR UV PROTECTIVE PROPERTIES

Prolonged exposure of the skin to the sun can produce both short- and long-term skin damage. UVA and UVB radiation can be significantly reduced by proper clothing. The level of protection varies considerably and is dependent on many factors, such as fabric properties and garment design. The protection may be reduced if garment is stretched, wet or sweaty.



RIS-3279-TOM

HIGH VISIBILITY CLOTHING (UNITED KINGDOM ONLY)

Railway industry

This UK Rail Industry high visibility clothing standard specifies requirements for protective clothing that must be worn by staff when on the train lineside or on or near the line. It is designed to make the railway workers easily visible to drivers of approaching trains, allowing enough time to give an early audible warning.

The RIS-3279-TOM:2019 (former GO-RT 3279) standard is based on the European standard EN ISO 20471, and the garments must at minimum meet the requirements of Class 2, based on a classification system from Class 1 to Class 3. While EN 20471 allows use of three different fluorescent background colours: yellow, orange-red and red, RIS-3279-TOM:2019 standard specifies fluorescent orange colour only. Colour requirements are more precise, in order to limit the colour variance to more luminous and more vibrant orange.

HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

EXTENDABLE LEGS

Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

How to extend the bottom hem of your HH Workwear pants:



1 If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



2 From the inside of the pant, rip the top thread carefully, as to not tear the garment



3 Remove the thread completely and pull the hem to reveal the additional material



2-WAY STRETCH VS 4-WAY STRETCH

Stretch can be defined by the possible direction of movement, such as 2-way or 4-way stretch. In a 2-way stretch, the fabric will only move in one direction, crosswise or lengthwise. A 4-way stretch fabric means it can move in both of these directions, allowing for unrestricted movement.

2-WAY MECHANICAL STRETCH

Similarly, stretch can be defined by how the fabric is created. Elastane stretch refers to fabrics where elastane thread is part of the structure and the amount of stretch depends on the percentage of elastin within the fabric. Alternatively, when yarn texture is combined in knitting techniques to create a small amount of stretch in an overall fabric, we refer to this as a mechanical stretch.

PANT OVERVIEW

		CONSTRUCTION	WORK	SERVICE
MAGNI	F1	93% Polyamide, 7% Elastane, 310 g/m ²		
	F2			
	R1	100% Polyamide, Cordura®, 219 g/m ²		
KENSINGTON	F1	94% Polyamide, 6% Elastane - 244 g/m ²	94% Polyamide, 6% Elastane - 244 g/m ²	94% Polyamide, 6% Elastane - 244 g/m ²
	R1	97% Polyamide, 3% Elastane - 307 g/m ²	97% Polyamide, 3% Elastane - 307 g/m ²	97% Polyamide, 3% Elastane - 307 g/m ²
CHELSEA EVOLUTION BRZ	F1	94% Polyamide, 6% Elastane - 244 g/m ²	94% Polyamide, 6% Elastane - 244 g/m ²	94% Polyamide, 6% Elastane - 244 g/m ²
	F2	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²
	R1	100% Polyamide - 220 g/m ²	100% Polyamide - 220 g/m ²	
CHELSEA EVOLUTION	F1	93% Polyamide, 7% Elastane, 310 g/m ²	93% Polyamide, 7% Elastane, 310 g/m ²	93% Polyamide, 7% Elastane, 310 g/m ²
	F2	79% Cotton, 21% Polyester, 295 g/m ²	79% Cotton, 21% Polyester, 295 g/m ²	79% Cotton, 21% Polyester, 295 g/m ²
	R1	100% Polyamide, Cordura®, 219 g/m ²	100% Polyamide, 219 g/m ²	100% Polyamide, Cordura®, 219 g/m ²
OXFORDAX	F1	94% Polyamide, 6% Elastane - 260 g/m ²	94% Polyamide, 6% Elastane - 260 g/m ²	94% Polyamide, 6% Elastane - 260 g/m ²
	F2	79% Cotton, 18% Polyester, 3% Elastane - 265 g/m ²	79% Cotton, 18% Polyester, 3% Elastane - 265 g/m ²	79% Cotton, 18% Polyester, 3% Elastane - 265 g/m ²
	R1	100% Polyamide - 195 g/m ²	100% Polyamide - 195 g/m ²	100% Polyamide - 195 g/m ²
OXFORD	F1	79% Cotton 18% Polyester, 3% Elastan, 265 g/m ²	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m ²	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m ²
	F2	65% Polyester, 35% Cotton, 310 g/m ²	65% Polyester, 35% Cotton, 310 g/m ²	65% Polyester, 35% Cotton, 310 g/m ²
	R1	100% Polyamide, 195 g/m ²	100% Polyamide, 195 g/m ²	100% Polyamide, 195 g/m ²
MANCHESTER	F1	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²

F1 = Main Fabric / F2 = Secondary Fabric / R1 = Reinforcement Fabric / F3 = Third Fabric

PANT OVERVIEW



	CONSTRUCTION	WORK	SERVICE
MAGNI	 <p>MAGNI CONSTRUCTION PANT 4 way stretch fabric Cordura® reinforcements Detachable hanging pocket Padded, waterproof cell phone pocket 5cm leg extension</p>		
KENSINGTON	 <p>KENSINGTON CONSTRUCTION PANT 4 way stretch fabric Lightweight Stretch Cordura® reinforcements Reflective details 3 + 5 cm leg extension</p>	 <p>KENSINGTON WORK PANT 4 way stretch fabric Lightweight Stretch Cordura® reinforcements Reflective details 3 + 5 cm leg extension</p>	 <p>KENSINGTON SERVICE PANT 4 way stretch fabric Lightweight Reflective details 3 + 5 cm leg extension</p>
CHELSEA EVOLUTION BRZ	 <p>CHELSEA EVOLUTION BRZ CONSTRUCTION PANT Mechanical ventilation 4 way stretch fabric in selected areas Lightweight Knee Pad pockets accessible from the outside Bottom hem adjustment 5 cm leg extension</p>	 <p>CHELSEA EVOLUTION BRZ WORK PANT Mechanical ventilation 4 way stretch fabric in selected areas Lightweight Knee Pad pockets accessible from the outside Bottom hem adjustment 5 cm leg extension</p>	 <p>CHELSEA EVOLUTION BRZ SERVICE PANT Mechanical ventilation 4 way stretch fabric in selected areas Lightweight Bottom hem adjustment 5 cm leg extension</p>
CHELSEA EVOLUTION	 <p>CHELSEA EVOLUTION CONSTRUCTION PANT 4 way stretch fabric in selected areas Cordura® reinforcements Shaped waistband for comfort 5 cm leg extension</p>	 <p>CHELSEA EVOLUTION WORK PANT 4 way stretch fabric in selected areas Cordura® reinforcements Shaped waistband for comfort 5 cm leg extension</p>	 <p>CHELSEA EVOLUTION SERVICE PANT 4 way stretch fabric in selected areas Shaped waistband for comfort 5 cm leg extension</p>
OXFORD 4X	 <p>OXFORD 4X CONSTRUCTION PANT 4 way stretch fabric in selected areas Lightweight Knee Pad pockets accessible from the outside Nylon reinforcements 5 cm leg extension</p>	 <p>OXFORD 4X WORK PANT 4 way stretch fabric in selected areas Lightweight Knee Pad pockets accessible from the outside Nylon reinforcements 5 cm leg extension</p>	 <p>OXFORD 4X SERVICE PANT 4 way stretch fabric in selected areas Lightweight Knee Pad pockets accessible from the outside Nylon reinforcements 5 cm leg extension</p>
OXFORD	 <p>OXFORD CONSTRUCTION PANT 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5 cm leg extension</p>	 <p>OXFORD WORK PANT 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5 cm leg extension</p>	 <p>OXFORD SERVICE PANT 2 way stretch fabric in selected areas Tonal logos 5 cm leg extension</p>
MANCHESTER	 <p>MANCHESTER CONSTRUCTION PANT 2 way mechanical stretch fabric Lightweight Reflective details 5 cm leg extension</p>	 <p>MANCHESTER WORK PANT 2 way mechanical stretch fabric Lightweight Reflective details 5 cm leg extension</p>	 <p>MANCHESTER SERVICE PANT 2 way mechanical stretch fabric Lightweight Reflective details 5 cm leg extension</p>

PANT OVERVIEW

		CONSTRUCTION	WORK	SERVICE
W LUNA BRZ	F1	94% Polyamide, 6% Elastane - 244 g/m ²	94% Polyamide, 6% Elastane - 244 g/m ²	94% Polyamide, 6% Elastane - 244 g/m ²
	F2	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²
	R1	100% Polyamide - 220 g/m ²	100% Polyamide - 220 g/m ²	
W LUNA	F1	79% Cotton 18% Polyester, 3% Elastane - 265 g/m ²	79% Cotton 18% Polyester, 3% Elastane - 265 g/m ²	79% Cotton 18% Polyester, 3% Elastane - 265 g/m ²
	F2	65% Polyester, 35% Cotton - 310 g/m	65% Polyester, 35% Cotton - 310 g/m	65% Polyester, 35% Cotton - 310 g/m
	R1	100% Polyamide, 195 g/m ²	100% Polyamide, 195 g/m ²	100% Polyamide, 195 g/m ²
W MANCHESTER	F1	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²
W LUNA HI VIS	F1	94% Polyester, 6% Elastane - 325 g/m ²	85% Polyester, 15% Cotton - 315 g/m ²	100% Polyamide - 220 g/m ²
	F2	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²	68% Cotton, 32% Polyester - 235 g/m ²
	R1	100% Polyamide - 220 g/m ²	100% Polyamide - 220 g/m ²	
ICU BRZ	F1	94% Polyamide, 6% Elastane - 244 g/m ²		94% Polyamide, 6% Elastane - 244 g/m ²
	F2	92% Polyamide, 8% Elastane - 240 g/m ²		92% Polyamide, 8% Elastane - 240 g/m ²
	R1	97% Polyamide, 3% Elastane - 307 g/m ²		97% Polyamide, 3% Elastane - 307 g/m ²
ICU	F1	94% Polyester, 6% Elastane - 325 g/m ²		
	F2	85% Polyester, 15% Cotton - 315 g/m ²		
	R1	100% Polyamide - 220 g/m ²		
ALNA 2.0	F1	83% Polyester, 14% Cotton, 3% Elastane - 320 g/m ²	83% Polyester, 14% Cotton, 3% Elastane - 320 g/m ²	
	R1	100% Polyamide - 220 g/m ²	100% Polyamide - 220 g/m ²	
UC-ME	F1	76% Polyester, 20% Cotton, 4% Elastane - 245 g/m ²	76% Polyester, 20% Cotton, 4% Elastane - 245 g/m ²	76% Polyester, 20% Cotton, 4% Elastane - 245 g/m ²

F1 = Main Fabric / F2 = Secondary Fabric / R1 = Reinforcement Fabric / F3 = Third Fabric

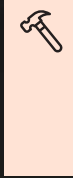
PANT OVERVIEW



	CONSTRUCTION	WORK	SERVICE
W LUNA BRZ	 <p>W LUNA BRZ CONSTRUCTION PANT Mechanical ventilation 4 way stretch fabric in selected areas Lightweight Bottom hem adjustment 5 cm leg extension</p>	 <p>W LUNA BRZ WORK PANT Mechanical ventilation 4 way stretch fabric in selected areas Lightweight Bottom hem adjustment 5 cm leg extension</p>	 <p>W LUNA BRZ SERVICE PANT Mechanical ventilation 4 way stretch fabric in selected areas Lightweight Bottom hem adjustment 5 cm leg extension</p>
W LUNA	 <p>W LUNA CONSTRUCTION PANT 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5 cm leg extension</p>	 <p>W LUNA WORK PANT 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5 cm leg extension</p>	 <p>W LUNA SERVICE PANT 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5 cm leg extension</p>
W MANCHESTER	 <p>W MANCHESTER CONSTRUCTION PANT 2 way mechanical stretch fabric Lightweight Reflective details 5 cm leg extension</p>	 <p>W MANCHESTER WORK PANT 2 way mechanical stretch fabric Lightweight Reflective details 5 cm leg extension</p>	 <p>W MANCHESTER SERVICE PANT 2 way mechanical stretch fabric Lightweight Reflective details 5 cm leg extension</p>
W LUNA HI VIS	 <p>W LUNA HI VIS CONSTRUCTION PANT 4 way stretch fabric in selected areas Cordura® reinforcements Detachable hanging pocket 5cm leg extension</p>		
ICU BRZ	 <p>ICU BRZ CONSTRUCTION PANT* Mechanical ventilation 4 way stretch fabric Lightweight Stretch Cordura® reinforcements Detachable hanging pocket Knee Pad pockets accessible from the outside Bottom hem adjustment 5 cm leg extension</p>		 <p>ICU BRZ SERVICE PANT Mechanical ventilation 4 way stretch fabric Lightweight Stretch Cordura® reinforcements Bottom hem adjustment 5 cm leg extension</p>
ICU	 <p>ICU CONSTRUCTION PANT* 4 way stretch fabric Cordura® reinforcements Detachable hanging pocket 5cm leg extension</p>		
ALNA 2.0	 <p>ALNA 2.0 CONSTRUCTION PANT* 2 way stretch fabric Cordura® reinforcements 5cm leg extension</p>	 <p>ALNA 2.0 WORK PANT* 2 way stretch fabric Cordura® reinforcements 5cm leg extension</p>	
UC-ME	 <p>UC-ME CONSTRUCTION PANT* 2 way mechanical stretch fabric Lightweight 5 cm leg extension</p>	 <p>UC-ME WORK PANT* 2 way mechanical stretch fabric Lightweight 5 cm leg extension</p>	 <p>UC-ME SERVICE PANT 2 way mechanical stretch fabric Lightweight 5 cm leg extension</p>

*Class 1 & Class 2 available





TRADES

BIFROST



990

71362 BIFROST WINTER PARKA



COLORS
990 BLACK

SIZES
2XS-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 270 g/m²
Lining: 100% Polyester
Insulation body: 100% Recycled Polyester
Insulation on shoulders, collar and hood: 80% Recycled Polyester, 20% Polyester - 200 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN 343:2019 Class 4,1
- EN 14058:2017 Class 4
- Fully taped construction
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Fully taped construction
- Downfeet recycled blowable insulation
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details



990

71360 BIFROST WINTER JACKET



COLORS
990 BLACK

SIZES
2XS-4XL

FABRIC
Main fabric: 100% Polyester - 210 g/m²
Reinforcement: 100% Polyamide - 270 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester
Secondary Insulation: 80% Recycled Polyester, 20% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/18.000



- EN 343:2019 Class 4,1
- EN 342:2017 Icler 0,374 m²K/W(B)|2,41 clo|
- EN 342:2017 in combination with style 71470
- EN 342:2017 air permeability Class 3
- Fully taped construction
- Internal Life Pocket™ for phone, no need to open the jacket to access
- Internal Life Pocket™ for tablet, no need to open the jacket to access
- Downfeet recycled blowable insulation
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- Embellishment zipper
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990

71470 BIFROST WINTER BIB



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 210 g/m²
Reinforcement: 100% Polyamide - 270 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester
Secondary Insulation: 80% Recycled Polyester, 20% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/18.000



- EN 343:2019 Class 4, 1
- EN 342:2017 (cler 0,374 m²/K/W(B) [2,41 clo)
- EN 342:2017 in combination with style 71360
- EN 342:2017 air permeability Class 3
- Fully taped construction
- Elastic suspenders
- Elastic waist
- Adjustable waist with fastener
- Hand pockets with YKK® zipper
- Internal Life Pocket™ for phone
- Thigh pockets with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- Reflective details

AVAILABLE IN OCTOBER



MAGNI



990

71361 MAGNI WINTER JACKET



COLORS
990 BLACK

SIZES
S-3XL

FABRIC
Main fabric: 100% Polyamide - 150 g/m²
Reinforcement: 100% Polyamide - 280 g/m²
Insulation: Primaloft® Down Blend @ 90/10 and Primaloft® Black 120 g
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- Helly Tech Professional main fabric
- Critically taped
- Cordura® fabric reinforcement on shoulders and elbows
- Primaloft Down Blend
- Box wall construction in body eliminates cold bridges
- No shoulder seams
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Loop at storm flap for easy use with gloves
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with snap button closure
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inner chest pocket with zipper
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort
- Reflective details

71161 MAGNI SHELL JACKET



COLORS
439 DARK LIME, 990 BLACK

SIZES
S-3XL

FABRIC
Main fabric: 100% Polyamide - 187g/m²
Reinforcement: 100% Polyamide - 280 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

WATERPROOF/BREATHABILITY
20.000/20.000



- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- YKK® front zipper with chin protector
- Loop at storm flap for easy use with gloves
- YKK® water resistant zipper at chest
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort
- Reflective details



990



439



949

72170 MAGNI FLEECE JACKET



COLORS
949 BLACK / DARK LIME

SIZES
S-3XL

FABRIC
Main fabric: 100% Polyester - 210 g/m²
Reinforcement: 100% Polyamide - 206 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Polartec® fabric
- Reinforcement at shoulders and sleeves
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic inner cuffs with thumbholes
- Adjustable hem with elastic drawcord



990

76563 MAGNI CONSTRUCTION PANT



COLORS
990 BLACK

SIZES
C44-C58, D88-D116

FABRIC
Main fabric: 93% polyamide, 7% elastane - 310g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Broad center back belt loop for extra stability and strength
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- Padded phone pocket
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm
- Reflective details



990

76583 MAGNI CONSTRUCTION SHORTS



COLORS
990 BLACK

SIZES
C44-C58

FABRIC
Main fabric: 93% polyamide, 7% elastane - 310 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Broad center back belt loop for extra stability and strength
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Padded phone pocket
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Reflective details





KENSINGTON



71345 KENSINGTON WINTER JACKET



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester
Insulation: 70% Polypropylene, 30% Polyester - 100 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4, 1
- EN 14058:2017 Class 3
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71080 KENSINGTON SHELL JACKET



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved product

WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4, 4
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990 970 590

74230 KENSINGTON HOODED SOFTSHELL JACKET



COLORS

481 CAMO, 590 NAVY, 970 DARKGREY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990 970 590

74231 KENSINGTON SOFTSHELL JACKET



COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990 590

73232 KENSINGTON LIFALOFT VEST



COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 75 g/m²
 Secondary fabric: Face: 92% Polyester,
 8% Elastane - 305 g/m²
 Insulation: 70% Polypropylene, 30% Polyester - 80 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990 590 789

77570 KENSINGTON CONSTRUCTION PANT



COLORS

590 NAVY, 789 HH SAND/ EBONY, 990 BLACK

SIZES

C44-C68, D88-D124

FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
 Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Lightweight fabric
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Stretch Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Stretch Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm and 3cm
- Reflective details



77572 KENSINGTON WORK PANT



990 789 590



COLORS
590 NAVY, 789 HH SAND/ EBONY, 990 BLACK

SIZES
C44-C68, D88-D124

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Stretch Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Stretch Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm and 3cm
- Reflective details

77574 KENSINGTON SERVICE PANT



990 590



COLORS
590 NAVY, 789 HH SAND/ EBONY, 990 BLACK

SIZES
C44-C68, D88-D124

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm and 3cm
- Reflective details

77578 KENSINGTON CONSTRUCTION SHORTS



990 789



COLORS
789 HH SAND/ EBONY, 990 BLACK

SIZES
C44-C68

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²



- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm and 3cm
- Reflective details

77580 KENSINGTON SERVICE SHORTS



990 789



COLORS
789 HH SAND/ EBONY, 990 BLACK

SIZES
C44-C68

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²



- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Reflective details



990 930 590

72158 KENSINGTON FLEECE JACKET



COLORS
590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 350 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® & bluesign® approved product

- EN 14058:2004 Class 1
- Polartec® Wind Pro® fabric
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



990 930 590

72250 KENSINGTON KNITTED FLEECE JACKET



COLORS
590 NAVY, 930 MID GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main: 92% Polyester, 8% Recycled Polyester - 315 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® & bluesign® approved product

- EN 14058:2017 Class 1
- Polartec® Recycled fleece
- No shoulder seams
- High collar for comfort
- Double layer fabric in collar
- Half zip with YKK® zipper and chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



990 930 590

72251 KENSINGTON HALF ZIP KNITTED FLEECE



COLORS
590 NAVY, 930 MID GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main: 92% Polyester, 8% Recycled Polyester - 315 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® & bluesign® approved product

- EN 14058:2017 Class 1
- Polartec® Recycled fleece
- No shoulder seams
- High collar for comfort
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



79111 KENSINGTON SHIRT



970 590

COLORS
590 NAVY, 970 DARK GREY

SIZES
XS-4XL

FABRIC
Main fabric: 100% Cotton - 196 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- No shoulder seams
- Snap button closure at front and on cuffs
- Chest pocket with fastener closure
- Reinforced elbow patches



79243 KENSINGTON ZIP HOODIE

YKK



990 930 590

COLORS

590 NAVY, 930 GREY MELANGE, 931 GREY MELANGE CAMO, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330 g/m². Main fabric Grey Mélange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330 g/m²

- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve and hem



79247 KENSINGTON ZIP SWEATSHIRT

YKK



990 930 590

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330 g/m². Main fabric Grey Mélange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330 g/m²

- Rib-knit collar for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve and hem



79245 KENSINGTON SWEATSHIRT



990 930 590

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330 g/m². Main fabric Grey Mélange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330 g/m²

- Rib-knit around collar for improved comfort
- Raised HH Workwear logo
- Rib-knit at bottom sleeve and hem



79242 KENSINGTON LONGSLEEVE



990 930 590

COLORS

481 CAMO, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220 g/m²

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo



79248 KENSINGTON TECH POLO



990 930 900 590

COLORS
590 NAVY, 900 WHITE, 930 MID GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyamide - 185 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Buttoned front placket
- Slit split
- Extra button included



79241 KENSINGTON POLO



990 930 590

COLORS
590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 92% Cotton, 8% Elastane - 220 g/m².
Main fabric Grey Mélange: 47% Cotton, 45% Polyester, 8% Elastane - 220 g/m²

- Buttoned front placket
- Raised HH Workwear logo
- Slit split
- Extra button included



79246 KENSINGTON T-SHIRT



931 930 900 590

COLORS
481 CAMO, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 931 GREY MELANGE CAMO, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 92% Cotton, 8% Elastane - 220 g/m².
Main fabric Grey Mélange: 47% Cotton, 45% Polyester, 8% Elastane - 220 g/m²

- Raised HH Workwear logo



79811 KENSINGTON BEANIE



990 930 590 480

COLORS
290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Acrylic

- Knitted polyester beanie
- HH Workwear logo



79812 KENSINGTON WOOL BEANIE



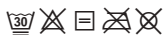
COLORS
590 NAVY, 970 DARK GREY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 80% Lambswool 20% Nylon
Lining: 100% Polyester

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo

990 970 590



79806 KENSINGTON FLAT BRIM



COLORS
970 DARK GREY, 990 BLACK, 992 BLACK / DARK ORANGE

SIZES
STD

FABRIC
100% Cotton

- Flat brim
- Full crown construction
- One size fits most

992 990

79805 KENSINGTON FLAT TRUCKER



COLORS
990 BLACK

SIZES
STD

FABRIC
100% Cotton

- Trucker
- Full crown construction
- One size fits most

990

79802 KENSINGTON CAP



COLORS
990 BLACK, 991 BLACK

SIZES
STD

FABRIC
100% Cotton

- Full crown construction
- Snap back
- One size fits most

990





CHELSEA EVOLUTION

71340 CHELSEA EVOLUTION WINTER JACKET



950

COLORS
950 EBONY

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Reinforcement: Cordura® fabric - 260 g/m²
Lining: 100% polyester
Insulation: 80% Recycled Polyester, 20% Polyester - 133 g/m² in body & 80 g/m² in sleeves and hood

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.00



- EN 343:2004 Icler 0,328 m²KV(B) (2,1 clo) in combination with style 71450
- EN 342:2004 air permeability Class 3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort

71140 CHELSEA EVOLUTION SHELL JACKET



950

COLORS
950 EBONY

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 265 g/m²
Reinforcement: Cordura® fabric - 288 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

WATERPROOF/BREATHABILITY
5.000/5.000



- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort

74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET



990

970

590

COLORS
590 NAVY, 970 DARKGREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²
Secondary fabric: 93% Polyamide, 7% Elastane - 310 g.

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- Softshell fabric with membrane and DWR
- 4-Way stretch fabric at upper back for max comfort
- No shoulder seams
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem
- ID card loop
- Extended back for improved comfort



990

77550 CHELSEA EVOLUTION BRZ CONSTRUCTION PANT



COLORS
990 BLACK

SIZES
C44-C74, D88-D124, C146-C156

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Secondary main fabric: 68% Cotton, 32% Polyester - 235 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- 4-way stretch fabric
- Lightweight fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- External pocket on left side with YKK® zipper
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Ventilation opening at side seam
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- Reflective details



990

77552 CHELSEA EVOLUTION BRZ WORK PANT



COLORS
990 BLACK

SIZES
C44-C74, D88-D124, C146-C156

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Secondary main fabric: 68% Cotton, 32% Polyester - 235 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- 4-way stretch fabric
- Lightweight fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Ventilation opening at side seam
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- Reflective details



990

77554 CHELSEA EVOLUTION BRZ SERVICE PANT



COLORS
990 BLACK

SIZES
C44-C74, D88-D124, C146-C156

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Secondary main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- 4-way stretch fabric
- Lightweight fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Opening for ruler
- Articulated knees for optimal mobility
- Ventilation opening at side seam
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- Reflective details



992

970

590

77441 CHELSEA EVOLUTION CONSTRUCTION PANT



COLORS
481 CAMO, 590 NAVY, 970 DARK GREY, 992 BLACK

SIZES
C44-C64, D88-D116

FABRIC
Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm





992 997 590

77446 CHELSEA EVOLUTION WORK PANT



COLORS
590 NAVY, 970 DARK GREY, 992 BLACK

SIZES
C44-C64, D88-D116

FABRIC
Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



992 970 590

77445 CHELSEA EVOLUTION SERVICE PANT



COLORS
481 CAMO, 590 NAVY, 970 DARK GREY, 992 BLACK

SIZES
C44-C64, D88-D116

FABRIC
Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



992 970 597

77447 CHELSEA EVOLUTION PIRATE PANT



COLORS
590 NAVY, 970 DARK GREY, 992 BLACK

SIZES
C44-C64

FABRIC
Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Adjustable elastic drawcord on bottom hem



992 970 590

77443 CHELSEA EVOLUTION CONSTRUCTION SHORTS



COLORS
590 NAVY, 970 DARK GREY, 992 BLACK

SIZES
C44-C64

FABRIC
Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric





992 992 590

77444 CHELSEA EVOLUTION SERVICE SHORTS

YKK



COLORS
590 NAVY, 970 DARK GREY, 992 BLACK

SIZES
C44-C64

FABRIC
Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos



990

72269 CHELSEA EVOLUTION HOODED PILE JACKET



YKK

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 366 g/m²
Secondary fabric: 84% Polyester, 16% Elastane - 224 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in hood
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Elastic inner cuffs with thumbholes



990

72270 CHELSEA EVOLUTION PILE JACKET



YKK

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 366 g/m²
Secondary fabric: 84% Polyester, 16% Elastane - 224 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Elastic inner cuffs with thumbholes



990

72146 CHELSEA EVOLUTION STRETCH MIDLAYER

YKK

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 94% Polyester, 6% Spandex - 280 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord



79197 CHELSEA EVOLUTION ZIP HOODIE

YKK



990 930

COLORS
930 GREY MELANGE, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 80% Cotton, 20% Polyester - 320 g/m²
Mesh lining: 100% Polyester - 250 g/m²
Rib: 57% Cotton, 38% Polyester, 3% Elastane - 350 g/m²

- 3D mesh fabric in hood
- Adjustable hood with drawcord
- Hand pockets with YKK® zipper
- Elastic cuffs
- Adjustable hem with elastic drawcord



79198 CHELSEA EVOLUTION T-SHIRT



990 930 900

COLORS
900 HH WHITE, 930 GREY MELANGE, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 57% Cotton, 38% Polyester, 5% Elastane - 160 g/m²

- Rich cotton feel
- Regular fit



OXFORD

73290 OXFORD WINTER JACKET



YKK



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 255 g/m²
Secondary Main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m² in body & 80 g/m² in sleeves

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Helly Tech® Performance fabric
- Critically taped
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details





590 990

71290 OXFORD SHELL JACKET



COLORS

590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 255 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

10.000/10.000

- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990 585

73251 OXFORD INSULATOR



COLORS

585 EVENING BLUE, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyamide - 55 g/m²
Secondary main fabric: 65% Polyester 35% Cotton - 310 g/m²
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m² in body & 80 g/m² in sleeves

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

- Primaloft® Black Eco Insulation
- YKK® front zipper with chin protector
- Brushed polyester inside collar and hand pockets
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



999 990 595 590

74290 OXFORD HOODED SOFTSHELL JACKET



COLORS

590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyamide - 385 g/m
Secondary main fabric: 100% Polyester - 325 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

BREATHABILITY

5000/5000

- Softshell fabrics with membrane and DWR
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



999 990 989 599

77405 OXFORD 4X CONSTRUCTION PANT

AVAILABLE IN OCTOBER



COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

C44-C64, D88-D116, C146-C156 (990: C44-C74, D88-D124, C146-C156)

FABRIC

Main fabric: 94% Polyamide, 6% Elastane - 260 g/m²
Secondary fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

- 4-way stretch fabric
- Lightweight fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details





77407 OXFORD 4X WORK PANT

AVAILABLE IN OCTOBER



COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

C44-C64, D88-D116, C146-C156 (990: C44-C74, D88-D124, C146-C156)

FABRIC

Hovedmateriale: 94 % polyamid, 6 % elastan – 260 g/m²
 Sekundært stoff: 79 % bomull, 18 % polyester, 3 % elastan – 265 g/m²
 Forsterkning: 100 % polyamid – 195 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX®-godkjent hovedmateriale & Bluesign®-godkjent produkt



- 4-veis lettvekts stretch-materiale
- Bred belteløkke midt bak for ekstra styrke og stabilitet
- Skrittkile for optimal bevegelsesfrihet
- Plastbelagte metallknapper
- Lårlomme med klaff og borrelåsfeste
- Løkke til ID-kort
- Tømmestokklomme med plastbelagt knapp og henge til kniv
- Forsterkningsmateriale på knær og benavslutning
- Formsydde knær for økt bevegelighet
- Kneputelommer som er tilgjengelig fra utsiden
- Kneputelommene har +/-5 cm justeringsrom for å sikre optimal tilpasning
- Mulighet til å forlenge benlengden med 5 cm
- Refleksdetaljer



77408 OXFORD 4X SERVICE PANT

AVAILABLE IN OCTOBER



COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

C44-C64, D88-D116, C146-C156 (990: C44-C74, D88-D124, C146-C156)

FABRIC

Hovedmateriale: 94 % polyamid, 6 % elastan – 260 g/m²
 Sekundært stoff: 79 % bomull, 18 % polyester, 3 % elastan – 265 g/m²
 Forsterkning: 100 % polyamid – 195 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX®-godkjent hovedmateriale & Bluesign®-godkjent produkt



- 4-veis lettvekts stretch-materiale
- Bred belteløkke midt bak for ekstra styrke og stabilitet
- Skrittkile for optimal bevegelsesfrihet
- Plastbelagte metallknapper
- Lårlomme med klaff og borrelåsfeste
- Løkke til ID-kort
- Forsterkningsmateriale på benavslutning
- Formsydde knær for økt bevegelighet
- Mulighet til å forlenge benlengden med 5 cm
- Refleksdetaljer



77461 OXFORD CONSTRUCTION PANT



COLORS

590 NAVY, 990 BLACK

SIZES

C44-C64, D88-D116 (990: C66-C74, D120-D124)

FABRIC

Hovedmateriale: 79% bomull, 18% polyester, 3% elastan – 265 g/m²
 Sekundært materiale: 65% polyester, 35% bomull – 310 g/m²
 Forsterkning: 100% polyamid – 195 g/m²

ÖKO-TEX/BLUESIGN

Øko-Tex-godkjent hovedmateriale



- 2-veis stretchmateriale
- Hengelommer i slitesterk polyamid, forsterket med dobbel bunn og kraftige verktøybånd.
- Brede beltehemper for ekstra slitestyrke og komfort
- Skrittkile for optimal bevegelsesfrihet
- Plastbelagte metallknapper
- Lårlomme med klaff og to utenpåliggende lommer
- Henge til ID kortholder
- Tømmestokklomme med dobbel bunn, knapp og henge til kniv
- Polyamid forsterkningsmateriale på knærne og benavslutning
- Formsydde knær for optimal bevegelighet
- Innvendige lommer til kneputer
- Kneputenes plassering kan justeres +/-5cm for optimal tilpasning
- Mulighet for å forlenge benet med 5 cm! Nedtonede logoer



77462 OXFORD WORK PANT



COLORS

590 NAVY, 990 BLACK

SIZES

C44-C64, D88-D116 (990: C66-C74, D120-D124)

FABRIC

Hovedmateriale: 79% bomull, 18% polyester, 3% elastan – 265 g/m²
 Sekundært materiale: 65% polyester, 35% bomull – 310 g/m²
 Forsterkning: 100% polyamid – 195 g/m²

ÖKO-TEX/BLUESIGN

Øko-Tex-godkjent hovedmateriale



- 2-veis stretchmateriale
- Brede beltehemper for ekstra slitestyrke og komfort
- Skrittkile for optimal bevegelsesfrihet
- Plastbelagte metallknapper
- Lårlomme med klaff og to utenpåliggende lommer
- Henge til ID kortholder
- Tømmestokklomme med dobbel bunn, knapp og henge til kniv
- Polyamid forsterkningsmateriale på knærne og benavslutning
- Formsydde knær for optimal bevegelighet
- Innvendige lommer til kneputer
- Kneputenes plassering kan justeres +/-5cm for optimal tilpasning
- Mulighet for å forlenge benet med 5 cm! Nedtonede HH logoer



990 590

77460 OXFORD SERVICE PANT



COLORS
590 NAVY, 990 BLACK

SIZES
C44-C64, D88-D116 (990: C66-C74, D120-D124)

FABRIC
Hovedmateriale: 79% bomull, 18% polyester, 3% elastan – 265 g/m²
Sekundært materiale: 65% polyester, 35% bomull – 310 g/m²
Forsterkning: 100% polyamid – 195 g/m²

ÖKO-TEX/BLUESIGN
Øko-Tex-godkjent hovedmateriale



- 2-veis stretchmateriale
- Brede beltehemper for ekstra slitestyrke og komfort
- Skrittkile for optimal bevegelsesfrihet
- Plastbelagte metallknapper
- Lårlomme med klaff og to utenpåliggende lommer
- Hempe til ID kortholder
- Forsterket benavslutning i polyamid
- Mulighet for å forlenge benet med 5 cm! Nedtonede HH logoer



990 590

77562 OXFORD BIB



COLORS
590 NAVY, 990 BLACK

SIZES
C44-C64, D88-D116 (990: C66-C74, D120-D124)

FABRIC
Hovedmateriale: 79% bomull, 18% polyester, 3% elastan – 265 g/m²
Sekundært materiale: 65% polyester, 35% bomull – 310 g/m²
Tredje materiale: 93% polyamid, 7% elastan – 310 g/m²
Forsterkning: 100% polyamid – 195 g/m²

ÖKO-TEX/BLUESIGN
Øko-Tex-godkjent hovedmateriale



- 2-veis stretchmateriale
- Brede og elastiske bukseseler
- Stor brystlomme med YKK® Glidelås og klaff
- Elastisk midjebånd for optimal passform og bevegelsesfrihet
- Sidepaneler med 4-veis stretchmateriale
- Håndlommer
- Brede beltehemper for ekstra slitestyrke og komfort
- Skrittkile for optimal bevegelsesfrihet
- Plastbelagte metallknapper
- Lårlomme med klaff og to utenpåliggende lommer
- Hempe til ID kortholder
- Tommestokklomme med dobbel bunn, knapp og hempe til kniv
- Polyamid forsterkningsmateriale på knærne og benavslutning
- Formsydde knær for optimal bevegelighet
- Innvendige lommer til kneputer
- Kneputenes plassering kan justeres +/-5cm for optimal tilpasning
- Mulighet for å forlenge benet med 5 cm! Nedtonede HH logoer



990 590

77465 OXFORD PIRATE PANT



COLORS
590 NAVY, 990 BLACK

SIZES
C44-C64 (990: C66-74)

FABRIC
Hovedmateriale: 79% bomull, 18% polyester, 3% elastan – 265 g/m²
Sekundært materiale: 65% polyester, 35% bomull – 310 g/m²
Forsterkning: 100% polyamid – 195 g/m²

ÖKO-TEX/BLUESIGN
Øko-Tex-godkjent hovedmateriale



- 2-veis stretchmateriale
- Hengelommer i slitesterk polyamid, forsterket med dobbel bunn og kraftige verktøybånd.
- Brede beltehemper for ekstra slitestyrke og komfort
- Skrittkile for optimal bevegelsesfrihet
- Plastbelagte metallknapper
- Lårlomme med klaff og to utenpåliggende lommer
- Hempe til ID kortholder
- Tommestokklomme med dobbel bunn, knapp og hempe til kniv
- Polyamid forsterkningsmateriale på knærne og benavslutning
- Formsydde knær for optimal bevegelighet
- Innvendige lommer til kneputer
- Justerbar benavslutning med elastisk strammesnor
- Nedtonede HH logoer



990 590

77463 OXFORD CONSTRUCTION SHORTS



COLORS
590 NAVY, 990 BLACK

SIZES
C44-C64 (990: C66-74)

FABRIC
Hovedmateriale: 79% bomull, 18% polyester, 3% elastan – 265 g/m²
Sekundært materiale: 65% polyester, 35% bomull – 310 g/m²
Forsterkning: 100% polyamid – 195 g/m²

ÖKO-TEX/BLUESIGN
Øko-Tex-godkjent hovedmateriale



- 2-veis stretchmateriale
- Hengelommer i slitesterk polyamid, forsterket med dobbel bunn og kraftige verktøybånd.
- Brede beltehemper for ekstra slitestyrke og komfort
- Skrittkile for optimal bevegelsesfrihet
- Plastbelagte metallknapper
- Lårlomme med klaff og to utenpåliggende lommer
- Hempe til ID kortholder
- Tommestokklomme med dobbel bunn, knapp og hempe til kniv
- Nedtonede HH logoer

77464 OXFORD SERVICE SHORTS



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
C44-C64 (990: C66-74)

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- 2-way stretch fabric
- Hand pockets
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Tonal logos



72026 OXFORD FLEECE JACKET



990 970 590

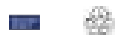
COLORS
590 NAVY, 970 DARKGREY, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Recycled Polyester - 251 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



72097 OXFORD LIGHT FLEECE JACKET



990 970 590

COLORS
590 NAVY, 970 DARKGREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Recycled Polyester - 159 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



72452 OXFORD LIGHT FLEECE PANT



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Recycled Polyester - 159 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Polartec® Recycled fleece
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



79028 OXFORD ZIP HOODIE

YKK

COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MELANGE, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Cotton - 310 g/m²

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Rib-knit on bottom hem and cuffs
- Flatlock stitching with contrast color



990 950 590 530



79027 OXFORD HALF ZIP SWEATSHIRT

YKK

COLORS

530 RACER BLUE, 590 NAVY, 591 NAVY, 950 GREY MELANGE, 951 GREY MELANGE, 990 BLACK, 991 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Cotton - 310 g/m²

- Half zip with YKK® zipper
- Rib-knit on bottom hem and cuffs
- Flatlock stitching with contrast color



950 591 590 530



79026 OXFORD SWEATSHIRT

COLORS

530 RACER BLUE, 590 NAVY, 591 NAVY, 950 GREY MELANGE, 951 GREY MELANGE, 990 BLACK, 991 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Cotton - 310 g/m²

- Rib-knit at bottom hem, cuffs and collar
- Flatlock stitching with contrast color



950 591 590 530



79025 OXFORD POLO

COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MELANGE, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Cotton - 210 g/m²

- Buttoned front placket
- Flatlock stitching with contrast color
- Slit split



990 950 590 530



79024 OXFORD T-SHIRT



990 950 590 530

COLORS
530 RACER BLUE, 590 NAVY, 950 GREY MELANGE, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Cotton - 200 g/m²

- Flatlock stitching with contrast color



79882 OXFORD BEANIE



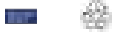
990 930 590

COLORS
590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Acrylic

- Knitted beanie
- Tonal logos



79834 OXFORD LIGHT FLEECE BEANIE



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Recycled Polyester - 159 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Polartec® Recycled fleece
- Double layer fabric
- Flatlock seams for extra comfort



990 290



79821 OXFORD TRAPPER CAP

AVAILABLE IN OCTOBER

COLORS
990 BLACK

SIZES
S/M, L/XL

FABRIC
Main fabric: 100% Cotton, 100% Polyester

- 5 panel cap
- Weather resistant main fabric
- Soft pile located on button down ear flaps for added warmth



990



79876 OXFORD LIGHT FLEECE NECK



990



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Recycled Polyester - 159 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Polartec® Recycled fleece
- Flatlock seams for extra comfort



MANCHESTER



71351 MANCHESTER WINTER JACKET



999



COLORS
999 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m² in body & 80 g/m² in sleeves and hood

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric

- Fully taped construction
- Adjustable hood with drawcord and fastener
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details



71452 MANCHESTER WINTER PANT



990



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 60 g/m²

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric

- Fully taped construction
- Adjustable waist with drawcord
- Knee high boot zipper with storm flap
- Reflective details





990 590

71045 MANCHESTER SHELL COAT

Zip in compatible with 72065



COLORS
590 NAVY, 990 BLACK

SIZES
S-3XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric



- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Center back length size L: 88 cm



990 970 590 440

71043 MANCHESTER SHELL JACKET

Zip in compatible with 72065



COLORS
440 OLIVE NIGHT, 590 NAVY, 970 DARKGREY, 990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric



- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord



990

71445 MANCHESTER SHELL PANT



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric



- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Two pockets at front with zippers



990

70127 MANCHESTER RAIN JACKET



COLORS
530 RACER BLUE, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric



- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



990

70427 MANCHESTER RAIN PANT

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric

- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener



990 950 919 590 229

74085 MANCHESTER 2.0 SOFTSHELL JACKET

AVAILABLE IN OCTOBER

YKK

COLORS
229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY,
950 EBONY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Softshell fabric with membrane and DWR
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990 950 919 590 220

74086 MANCHESTER 2.0 ZIP IN SOFTSHELL VEST

AVAILABLE IN OCTOBER

YKK

COLORS
220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990
BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Softshell fabric with membrane and DWR
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990 919 590 229

77521 MANCHESTER CONSTRUCTION PANT

YKK

COLORS
229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY,
990 BLACK

SIZES
C44-C68, D88-D116, C146-C156

FABRIC
Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom for durability
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details





990 919 590 229

77523 MANCHESTER WORK PANT



COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

SIZES

C44-C68, D88-D116, C146-C156

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details



990 919 590 229

77525 MANCHESTER SERVICE PANT



COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

SIZES

C44-C68, D88-D116, C146-C156

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Possibility to increase leg length by 5cm
- Reflective details



990 590

77541 MANCHESTER CONSTRUCTION SHORTS



COLORS

590 NAVY, 990 BLACK

SIZES

C44-C68

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom for durability
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reflective details



990 590

77543 MANCHESTER SERVICE SHORTS



COLORS

590 NAVY, 990 BLACK

SIZES

C44-C68

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reflective details



72065 MANCHESTER ZIP IN FLEECE JACKET Zip in compatible with 71043 & 71045



990 590



COLORS
590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester, 320 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN 14058:2017 Class 2
- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- Zip in compatible with 71043 Manchester Shell Jacket and 71045 Manchester Shell Coat

72095 MANCHESTER 2.0 ZIP IN FLEECE VEST AVAILABLE IN OCTOBER



990



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 320 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN 14058:2017 Class 2
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Extended back for improved comfort

79216 MANCHESTER ZIP HOODIE



990 970 910 900 590 220



COLORS
220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Cotton, 280 g/m²

ÖKO-TEX/BLUESIGN
bluesign® approved product

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs and hem

79214 MANCHESTER HOODIE



990 970 910 900 590 220



COLORS
220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Cotton, 280 g/m²

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs and bottom hem



990 970 910 900 590 220

79212 MANCHESTER ZIP SWEATSHIRT

YKK

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

ÖKO-TEX/BLUESIGN

bluesign® approved product

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs and hem



79210 MANCHESTER HALF ZIP SWEATSHIRT

YKK

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Double layer fabric in collar
- Half zip with YKK® zipper with chin protector
- Side seams
- Elastic cuffs and hem



990 970 910 900 590 220



79208 MANCHESTER SWEATSHIRT

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Ribbed collar
- Side seams
- Elastic rib at cuffs and bottom hem



990 590



79169 MANCHESTER LONGSLEEVE

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Cotton, 150 g/m²

- Ribbed collar
- Side seams



990 970 910 900 590 220





79167 MANCHESTER POLO



990 970 910 900 590 220

COLORS
220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Cotton, 190 g/m²

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams



79161 MANCHESTER T-SHIRT



990 970 910 900 590 220

COLORS
220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Cotton, 150 g/m²

- Ribbed collar
- Side seams



79883 MANCHESTER BEANIE



993 972 595 679

COLORS
595 NAVY/LIGHT BLUE, 679 PINK/BLACK, 972 DARK GREY/ORANGE, 993 BLACK/YELLOW

SIZES
STD

FABRIC
Main fabric: 100% Acrylic

- Knitted beanie
- Reversible design
- Water repellent fiber





CAMO

71362 BIFROST WINTER PARKA

OUTGOING



481



COLORS
481 CAMO

SIZES
2XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 270 g/m²
Lining: 100% Polyester
Insulation body: 100% Recycled Polyester
Insulation on shoulders, collar and hood.: 80% Recycled Polyester, 20% Polyester - 200 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,1
- EN 14058:2017 Class 4
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Fully taped construction and No shoulder seams
- Downfeel recycled blowable insulation
- Cordura® fabric reinforcement on shoulders and elbows
- Detachable hood and Detachable faux fur
- Vertical and horizontal hood adjustment
- Collar adjustment on center back and padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper and brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility and Wrist Gaiters
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort

71345 KENSINGTON WINTER JACKET

OUTGOING



481



COLORS
481 CAMO

SIZES
S-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester
Insulation: 70% Polypropylene, 30% Polyester - 100 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,1
- EN 14058:2017 Class 3
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

74230 KENSINGTON HOODED SOFTSHELL JACKET

YKK



481

COLORS
481 CAMO

SIZES
S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

BREATHABILITY

5.000/5.000



- Softshell fabric with membrane and DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

77441 CHELSEA EVOLUTION CONSTRUCTION PANT



481



COLORS
481 CAMO

SIZES
C44-C64, D88-D116

FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product



- 4-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Hand pockets
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



481

77445 CHELSEA EVOLUTION SERVICE PANT



COLORS
481 CAMO

SIZES
C44-C64, D88-D116

FABRIC
Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm



931

79243 KENSINGTON ZIP HOODIE



COLORS
931 GREY MELANGE CAMO

SIZES
XS-4XL

FABRIC
Main fabric Grey Mélange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330 g/m²

- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem



481

79242 KENSINGTON LONGSLEEVE

COLORS
481 CAMO

SIZES
XS-4XL

FABRIC
Main fabric: 92% Cotton, 8% Elastane - 220 g/m²

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo



931 481

79246 KENSINGTON T-SHIRT

COLORS
481 CAMO, 931 GREY MELANGE CAMO

SIZES
XS-4XL

FABRIC
Main fabric: 92% Cotton, 8% Elastane - 220 g/m². Main fabric Grey Mélange: 47% Cotton, 45% Polyester, 8% Elastane - 220 g/m²

- Raised HH Workwear logo





481

75106 HH LIFA MERINO CREWNECK



COLORS
481 CAMO

SIZES
XS-4XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene - 215 g.

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



481

75506 HH LIFA MERINO PANT



COLORS
481 CAMO

SIZES
XS-4XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene - 215 g.

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



481

79705 HH LIFA MERINO BEANIE



COLORS
481 CAMO

SIZES
STD

FABRIC
Main fabric: 57% Merino, 43% Polypropylene - 215 g.

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort



481

79707 HH LIFA MERINO BALACLAVA



COLORS
481 CAMO

SIZES
STD

FABRIC
Main fabric: 57% Merino, 43% Polypropylene - 215 g.

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort





481

79706 HH LIFA MERINO NECK



COLORS
481 CAMO

SIZES
STD

FABRIC
Main fabric: 57% Merino Wool, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



79802 KENSINGTON CAP



481

COLORS
481 CAMO

SIZES
STD

FABRIC
100% Cotton

- Full crown construction
- Snap back
- One size fits most

79572 HH DUFFEL BAG 50L

OUTGOING



481

COLORS
481 CAMO

SIZES
STD

FABRIC
Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57 cm Width 30 cm

79584 OXFORD BACKPACK 20L



481

COLORS
481 CAMO

SIZES
STD

FABRIC
Main fabric: 100% Polyester - 497 g/m²

- Laptop compartment
- Inside stash pockets
- Multiple pockets
- External pocket with key-hook
- ID card pocket
- Carry-on compatible with most airlines
- Grab handle on top
- 20 L
- Length 32cm
- Width 16cm
- Depth 45cm
- 0.80 kg

79528 HH LOGO WEBBING BELT

COLORS

290 ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 530 RACER BLUE, 990 BLACK

- Full stretch
- Buckle with HH WW logo
- Width: 3.8 cm

SIZES

STD

FABRIC

Main fabric: 96% Cotton, 4% Spandex Stretch Twill



480





WOMENSWEAR

LUNA



71304 W LUNA WINTER JACKET



990 590



COLORS
590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80 g/m² in sleeves and hood.

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN 343:2019 Class 4,1
- EN 14058:2017 Class 3
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper and brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

71240 W LUNA SHELL JACKET



990 590



COLORS
590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

74240 W LUNA SOFTSHELL JACKET



990 590



COLORS
590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

BREATHABILITY
5.000/5.000



- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990

77590 W LUNA BRZ CONSTRUCTION PANT

AVAILABLE IN OCTOBER



COLORS
990 BLACK

SIZES
C34-C48

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Secondary main fabric: 68% Cotton, 32% Polyester - 235 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

- 4-way stretch fabric
- Lightweight fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- External pocket on left side with YKK® zipper
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Ventilation opening at side seam
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- Reflective details



990

77592 W LUNA BRZ WORK PANT

AVAILABLE IN OCTOBER



COLORS
990 BLACK

SIZES
C34-C48

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Secondary main fabric: 68% Cotton, 32% Polyester - 235 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

- 4-way stretch fabric
- Lightweight fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Ventilation opening at side seam
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- Reflective details



990

77593 W LUNA BRZ SERVICE PANT

AVAILABLE IN OCTOBER



COLORS
990 BLACK

SIZES
C34-C48

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Secondary main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- 4-way stretch fabric
- Lightweight fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- ID card loop
- Articulated knees for optimal mobility
- Ventilation opening at side seam
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- Reflective details



990

77481 W LUNA CONSTRUCTION PANT



COLORS
990 BLACK

SIZES
C34-C48

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos





990

77484 W LUNA WORK PANT



COLORS
990 BLACK

SIZES
C34-C48

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



990

77480 W LUNA SERVICE PANT



COLORS
990 BLACK

SIZES
C34-C48

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric at bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



990 590

72400 W LUNA FLEECE JACKET



COLORS
590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Recycled Polyester - 251 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® & bluesign® approved product

- Polartec® Recycled fleece
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Flatlock seams for extra comfort



990 590

70286 W LUNA RAIN JACKET



COLORS
480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2019 Class 4,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort





990 590

70486 W LUNA RAIN PANT



COLORS
480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2019 Class 4,1
- Adjustable waist
- Adjustable bottom leg with snap buttons



MANCHESTER



990

74044 W MANCHESTER SHELL JACKET



COLORS
990 BLACK

SIZES
S-2XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- EN 343:2003 + A1:2007 Class 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop



990 919 590 229

77527 W MANCHESTER CONSTRUCTION PANT



COLORS
229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

SIZES
C34-C48

FABRIC
Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details





990 919 590 229

77529 W MANCHESTER WORK PANT



COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

SIZES

C34-C48

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Reflective details



990 919 590 229

77531 W MANCHESTER SERVICE PANT



COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 990 BLACK

SIZES

C34-C48

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Possibility to increase leg length by 5cm
- Reflective details



990 970 910 900 590 220

79217 W MANCHESTER ZIP HOODIE



COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% Cotton - 280 g/m²

ÖKO-TEX/BLUESIGN

bluesign® approved product

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs and hem



990 970 910 900 590 220

79215 W MANCHESTER HOODIE

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 100% Cotton - 280 g/m²

ÖKO-TEX/BLUESIGN

bluesign® approved product

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs and bottom hem





79213 W MANCHESTER ZIP SWEATSHIRT

YKK

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-2XL

FABRIC

Main fabric: 100% Cotton - 280 g/m²

ÖKO-TEX/BLUESIGN

bluesign® approved product

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs and hem



990 970 910 900 590 220



79209 W MANCHESTER SWEATSHIRT

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-2XL

FABRIC

Main fabric: 100% Cotton - 280 g/m²

ÖKO-TEX/BLUESIGN

bluesign® approved product

- Ribbed collar
- Side seams
- Elastic rib at cuffs and bottom hem



990 970 910 900 590 220



79159 W MANCHESTER LONGSLEEVE

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-2XL

FABRIC

Main fabric: 100% Cotton - 150 g/m²

- Ribbed collar
- Side seams



990 970 910 900 590 220



79168 W MANCHESTER POLO

COLORS

220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-2XL

FABRIC

Main fabric: 100% Cotton - 190 g/m²

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams



990 970 900 590 220



79163 W MANCHESTER T-SHIRT



990 970 910 900 590 220

COLORS
220 ALERT RED, 590 NAVY, 900 WHITE, 910 GREY FOG, 970 DARK GREY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Cotton - 150 g/m²

- Ribbed collar
- Side seams



LUNA HI VIS

71398 W LUNA HI VIS WINTER JACKET



369

COLORS
369 YELLOW/EBONY

SIZES
XS-2XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80 g/m² in sleeves and hood.

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN ISO 20471:2013 Class 2
- EN ISO 20471:2013 Class 3 in combination with style 71498 & 77498
- EN 343:2019 Class 4,1
- EN 342:2017 Icler 0,324 m²K/W(B)[2,09 clo]
- EN 342:2017 in combination with style 71498
- EN 342:2017 air permeability Class 3
- Fully taped construction, No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- ID card loop
- Life Pocket™ for tablets
- Hand pockets with YKK® zipper and brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs and Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

71294 W LUNA HI VIS SHELL JACKET



369

COLORS
369 YELLOW/EBONY

SIZES
XS-2XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN ISO 20471:2013 Class 2
- EN ISO 20471:2013 Class 3 in combination with style 71498 & 77498
- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

74098 W LUNA HI VIS SOFTSHELL JACKET



369



COLORS
369 YELLOW/EBONY

SIZES
XS-2XL

FABRIC
Main fabric: 100% Polyester - 325 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

BREATHABILITY
10.000/10.000

- EN ISO 20471:2013 Class 2
- EN ISO 20471:2013 Class 3 in combination with style 77498
- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



72174 W LUNA HI VIS FLEECE JACKET



360



COLORS
360 YELLOW

SIZES
XS-2XL

FABRIC
Main fabric: 100% Polyester - 280 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- EN ISO 20471:2013 Class 3 in combination with styles 77498
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



77498 W LUNA HI VIS CONSTRUCTION PANT CLASS 2



369



COLORS
369 YELLOW/EBONY

SIZES
C34-C48

FABRIC
Main fabric: 94% Polyester, 6% Elastane - 325 g/m²
Secondary fabric: 85% Polyester, 15% Cotton - 315 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- EN ISO 20471:2013 Class 2
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



LIFA® MERINO



990 959 930 595

75210 W HH LIFA MERINO HALF ZIP



COLORS

595 NAVY/STONE BLUE, 930 GREY MELANGE, 959 EBONY/
GREY MELANGE, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990 930 595

75209 W HH LIFA MERINO CREWNECK



COLORS

595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990 930 595

75520 W HH LIFA MERINO PANT



COLORS

595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





HI VIS

ICU

71372 ICU WINTER JACKET



369 269

COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 133 g/m² in body & 100 g/m² in sleeves and hood

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size S - M
- EN ISO 20471:2013 Class 3 in combination with style 77500, 77501, 77472, 77471, 71494 & 71495
- EN 343:2003+A1:2007 Class 3.1
- EN 342:2004 (cler 0,343 m²/W[B])(2,20 clo) in combination with style 71494 & 71495
- EN 342:2004 air permeability Class 3
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back and
- Padded & brushed polyester inside collar for extra comfort
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper and brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inner chest pocket and inside stash pocket
- Articulated sleeves for optimal mobility
- Adjustable cuffs and Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- ID Card loop
- Extended back for improved comfort

71172 ICU SHELL JACKET



369 269

COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 265 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

WATERPROOF/BREATHABILITY
20.000/10.000



- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size S - M
- EN ISO 20471:2013 Class 3 in combination with style 77500, 77501, 77472 & 77471
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Chest pocket with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pocket
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID Card loop
- Extended back for improved comfort

74272 ICU SOFTSHELL JACKET



369 269

COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester - 325 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

BREATHABILITY
10.000/10.000



- EN ISO 20471:2013 Class 3 (w/o sleeves Class 2) Size L ->
- EN ISO 20471:2013 Class 2 (w/o sleeves Class 1) Size S - M
- Softshell fabric with membrane and DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Detachable sleeves with YKK® zippers
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



369 269

77203 ICU BRZ JACKET



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Main fabric: 92% Polyamide, 8% Elastane - 240 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- EN ISO 20471:2013 Class 3 in combination with style 77502. Class 3 in combination with style 77500, 77501 & 77503 from size C48/D96
- 4-way stretch fabric
- Lightweight fabric
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Mesh ventilation for added breathability
- Back pocket with YKK® zipper
- Ventilation opening in back
- Laser cut ventilation holes at back
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort



369 269

77500 ICU BRZ CONSTRUCTION PANT CLASS 1



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C64, D88-D116, C146-C156

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Secondary main fabric: 92% Polyamide, 8% Elastane - 240 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 4-way stretch fabric
- Lightweight fabric
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Built in mobile pocket on hanging pocket
- Bit pocket with YKK® zipper
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Stretch Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Ventilation opening at side seam
- Laser cut ventilation holes at back
- Stretch Cordura® fabric reinforcement on bottom hem
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm



369 269

77501 ICU BRZ SERVICE PANT CLASS 1



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C64, D88-D116, C146-C156

FABRIC
Main fabric: 94% Polyamide, 6% Elastane - 244 g/m²
Secondary main fabric: 92% Polyamide, 8% Elastane - 240 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 4-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Thigh pocket with fastener closure
- Opening for ruler
- Stretch Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Ventilation opening at side seam
- Laser cut ventilation holes at back
- Stretch Cordura® fabric reinforcement on bottom hem
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm



369 269

77502 ICU BRZ CONSTRUCTION PIRATE PANT



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C64

FABRIC
Main fabric: 92% Polyamide, 8% Elastane - 240 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- Opening for ruler
- ID card loop
- Knee high boot zipper with storm flap & fastener closure





369 269

77503 ICU CONSTRUCTION SHORTS



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C64

FABRIC
Main fabric: 92% Polyamide, 8% Elastane - 240 g/m²
Reinforcement: 97% Polyamide, 3% Elastane - 307 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- EN ISO 20471:2013 Class 1
- 4-way stretch fabric
- Lightweight fabric
- Zip-off Stretch Cordura® hanging pockets with double lined bottom and webbing for durability
- Built in mobile pocket on hanging pocket
- Bit pocket with YKK® zipper
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Ruler pocket



369 269

77472 ICU CONSTRUCTION PANT CLASS 2



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C64, D88-D116

FABRIC
Main fabric: 94% Polyester, 6% Elastane - 325 g/m²
Secondary fabric: 85% Polyester, 15% Cotton - 315 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- EN ISO 20471:2013 Class 2
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369 269

77471 ICU CONSTRUCTION PANT CLASS 1



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C62, D92-D116

FABRIC
Main fabric: 93% Polyamide, 7% Elastane - 310 g/m²
Hi vis: 85% Polyester, 15% Cotton - 315 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

- EN ISO 20471:2013 Class 1
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with YKK® zipper
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by cm for optimal mobility
- Possibility to increase leg length by 5cm



369 269

79273 ICU ZIP HOODIE



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Hi Vis: 100% Polyester - 300 g/m²
Contrast: 80% Cotton, 20% Polyester - 320 g/m²

- EN ISO 20471:2013 Class 1
- EN ISO 20471:2013 Class 2 in combination with style 77472
- YKK® front zipper
- Adjustable hood with elastic drawcord
- Hand pockets with YKK® zipper
- Rib-knit sleeve cuffs
- Adjustable bottom hem
- ID Card loop



79274 ICU ZIP SWEATSHIRT



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Hi Vis: 100% Polyester - 300 g/m²
Contrast: 80% Cotton, 20% Polyester - 320 g/m²

- EN ISO 20471:2013 Class 1
- EN ISO 20471:2013 Class 2 in combination with style 77472
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit sleeve cuffs
- Adjustable bottom hem
- ID Card loop



369 269



79272 ICU SWEATSHIRT



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Hi Vis: 100% Polyester - 300 g/m²
Contrast: 80% Cotton, 20% Polyester - 320 g/m²

- EN ISO 20471:2013 Class 1
- EN ISO 20471:2013 Class 2 in combination with style 77472
- Rib-knit around collar for improved comfort
- Rib-knit sleeve cuffs
- ID Card loop



369 269



79271 ICU T-SHIRT



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Hi Vis: 54% Polyester, 46% Polypropylene - 175 g/m²
Contrast: 57% Cotton, 38% Polyester, 5% Elastane - 160 g/m²

- EN ISO 20471:2013 Class 1
- EN ISO 20471:2013 Class 2 in combination with style 77472
- Lifa® Active technology



369 269





LIFA® ACTIVE HI VIS



360

75110 ICU LIFA ACTIVE HALF ZIP



COLORS
360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 54% Polyester, 46% Polypropylene - 175 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- EN 13758-2:2003+A1:2006
- UPF 50+
- Lifa® Active technology
- YKK® front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



360

75111 ICU LIFA ACTIVE CREWNECK



COLORS
360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 54% Polyester, 46% Polypropylene - 175 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- EN 13758-2:2003+A1:2006
- UPF 50+
- Lifa® Active technology
- Ribbed collar
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



75112 ICU LIFA ACTIVE POLO



360

COLORS
360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 54% Polyester, 46% Polypropylene - 175 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 13758-2:2003+A1:2006
- UPF 50+
- Lifa® Active technology
- Buttoned front placket
- Slit split
- Flatlock seams for extra comfort



75113 ICU LIFA ACTIVE T-SHIRT



360

COLORS
360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 54% Polyester, 46% Polypropylene - 175 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 13758-2:2003+A1:2006
- UPF 50+
- Lifa® Active technology
- Ribbed collar
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



ALNA 2.0

71393 ALNA 2.0 WINTER PARKA



369 269 169

COLORS
169 RED/EBONY, 269 ORANGE EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80 g/m² in sleeves and hood

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- EN ISO 20471:2013 Class 3 in combination with style 71490, 71491, 71492 & 71493
- EN 343:2019 4,1
- EN 342:2017 Icler 0,324 m²K/W(B) [2,09 clo] in combination with style 71490 & 71491
- EN 342:2017 air permeability Class 3
- Fully taped construction
- Life Pocket™ and Life Pocket™ for tablets
- No shoulder seams
- Vertical and horizontal hood adjustment
- Detachable hood and faux fur
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet and hand pocket with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters

71392 ALNA 2.0 WINTER JACKET



169 269 369



COLORS

169 RED/EBONY, 269 ORANGE EBONY, 369 YELLOW/EBONY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
 Secondary Main fabric: 100% Polyamide - 235 g/m²
 Lining: 100% Polyamide
 Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80 g/m² in sleeves and hood

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 3; Size M ->
- EN ISO 2047:20131 Class 2; Size XS - S
- EN 343:2019 4,1
- EN 342:2017 Icler 0,324 m²K/W(B) (2,09 clo) in combination with style 71490 & 71491
- EN 342:2017 air permeability Class 3
- Fully taped construction and No shoulder seams
- Life Pocket™ and Life Pocket™ for tablets
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet and hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility and Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

71491 ALNA 2.0 WINTER CONSTRUCTION PANT CLASS 2



169 269 369



COLORS

169 RED/EBONY, 269 ORANGE EBONY, 369 YELLOW/EBONY

SIZES

C44-C64

FABRIC

Main fabric: 100% Polyester - 215 g/m²
 Secondary Main fabric: 100% Polyamide - 235 g/m²
 Reinforcement: 100% Cordura® fabric - 220 g/m²
 Lining: 100% Polyamide
 Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 2
- EN 343:2019 4,1
- EN 342:2017 Icler 0,324 m²K/W(B) (2,09 clo) in combination with style 71392 & 71393
- EN 342:2017 air permeability Class 3
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm

71490 ALNA 2.0 WINTER PANT CLASS 1



169 269 369



COLORS

169 RED/EBONY, 269 ORANGE EBONY, 369 YELLOW/EBONY

SIZES

C44-C64

FABRIC

Main fabric: 100% Polyester - 215 g/m²
 Secondary Main fabric: 100% Polyamide - 235 g/m²
 Lining: 100% Polyamide
 Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 1
- EN 343:2019 4,1
- EN 342:2017 Icler 0,324 m²K/W(B) (2,09 clo) in combination with style 71392 & 71393
- EN 342:2017 air permeability Class 3
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Hand pockets
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Articulated knees for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm

71694 ALNA 2.0 WINTER SUIT



169 269 369



COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44-C64

FABRIC

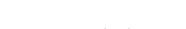
Main fabric: 100% Polyester - 215 g/m²
 Secondary Main fabric: 100% Polyamide - 235 g/m²
 Reinforcement: 100% Polyamide - 220 g/m²
 Lining: 100% Polyamide
 Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body & legs, 80 g/m² in sleeves and hood.

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

20.000/15.000



- EN ISO 20471:2013 Class 3
- EN 343:2019 4,1
- EN 342:2017 Icler 0,349 m²K/W(B) (2,3 clo)
- EN 342:2017 air permeability Class 3
- Fully taped construction
- Life Pocket™ and Life Pocket™ for tablets
- No shoulder seams and Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Padded collar with brushed polyester for extra comfort
- 2-way YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- YKK® zipper for underarm ventilation
- Articulated sleeves for optimal mobility
- Wrist Gaiters and Adjustable cuffs
- Removable belt
- Broad center back belt loop for extra strength and stability
- Loop attachment on inside waistband for suspender integration
- Ruler pocket with double bottom for extra durability
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



169 269 369

71195 ALNA 2.0 SHELL JACKET



COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN ISO 20471:2013 Class 3: Size M ->
- EN ISO 20471:2013 Class 2: Size XS - S
- EN ISO 20471:2013 Class 3 in combination with style 71490, 71491, 71492 & 71493
- EN 343:2019 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Wrist Gaiters and Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



169 269 369

71493 ALNA 2.0 SHELL CONSTRUCTION PANT CLASS 2



COLORS
169 RED/EBONY, 269 ORANGE EBONY, 369 YELLOW/EBONY

SIZES
C44-C64

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Reinforcement: 100% Polyamide - 220 g/m²
Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN ISO 20471:2013 Class 2
- EN 343:2019 4,4
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



169 269 369

71492 ALNA 2.0 SHELL PANT CLASS 1



COLORS
169 RED/EBONY, 269 ORANGE EBONY, 369 YELLOW/EBONY

SIZES
C44-C64

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN ISO 20471:2013 Class 1
- EN 343:2019 4,4
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Hand pockets
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Articulated knees for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



169 269 369

71695 ALNA 2.0 SHELL SUIT



COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C64

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Reinforcement: 100% Polyamide - 220 g/m²
Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
20.000/15.000



- EN ISO 20471:2013 Class 3
- EN 343:2019 4,4
- Life Pocket™ and Life Pocket™ for tablets
- Fully taped construction and No shoulder seams
- Packable hood in collar
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Napoleon pocket, no need to open the jacket to access
- Tape pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Wrist Gaiters, Adjustable cuffs and Removable belt
- Broad center back belt loop for extra strength and stability
- Loop attachment on inside waistband for suspender integration
- Thigh pocket with fastener closure
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm

74095 ALNA 2.0 SOFTSHELL JACKET



169 269 369



COLORS

169 RED/EBONY, 269 ORANGE EBONY, 369 YELLOW/EBONY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 325 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

BREATHABILITY

10.000/10.000

- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 2047:2013 Class 2: Size XS - M
- EN ISO 20471:2013 Class 3 in combination with style 77420, 77421, 77422, 77423, 77425, 77520, 71490 & 71491
- Softshell fabric with membrane and DWR
- No shoulder seams
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



77220 ALNA 2.0 JACKET



269 369



COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

XS-4XL

FABRIC

Main fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20471:2013 Class 2: Size XS - M
- EN ISO 20471:2013 Class 3 in combination with style 77420, 77421, 77422 & 77423
- 2-way stretch fabric
- No shoulder seams
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



77120 ALNA 2.0 CONSTRUCTION VEST



269 369



COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

XS-4XL

FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- No shoulder seams
- YKK® front zipper
- Expandable front for improved movement
- Possibility to use over winter jackets
- Opening at back for harness
- Multiple pockets
- ID card loop
- Plastic covered metal buttons
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Removable belt



77423 ALNA 2.0 CONSTRUCTION PANT CLASS 2



269 369



COLORS

269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44-C74, D88-D124, C146-C156

FABRIC

Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm





269 36

77422 ALNA 2.0 CONSTRUCTION PANT CLASS 1



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C74, D88-D124, C146-C156

FABRIC
Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



269 36

77421 ALNA 2.0 WORK PANT CLASS 2



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C74, D88-D124, C146-C156

FABRIC
Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



269 36

77420 ALNA 2.0 WORK PANT CLASS 1



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C74, D88-D124, C146-C156

FABRIC
Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



269 36

77520 ALNA 2.0 CONSTRUCTION BIB



COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C74, D88-D124, C146-C156

FABRIC
Main Fabric: 83% Polyester, 14% Cotton, 3% Elastane - 320 g/m²
Reinforcement: 100% Polyamide - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
- Elastic suspenders
- Chest pocket with YKK® zipper
- Pen pocket
- 2-way YKK® zipper at front
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



77425 ALNA 2.0 CONSTRUCTION SHORTS



269 36

COLORS
269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
C44-C64

FABRIC
Main Fabric: 83% Polyester, 14% Cotton,
3% Elastane - 320 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Hanging pockets with double lined bottom and nylon webbing
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket



70295 ALNA 2.0 RAIN JACKET



369 269 169

COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN ISO 20471:2013 Class 3: Size L ->
- EN ISO 20472:20131 Class 2: Size XS - M
- EN ISO 20471:2013 Class 3 in combination with style 70497 & 70596
- EN 343:2019 4,1
- Detachable hood
- Adjustable hood with elastic drawcord
- Brushed polyester inside collar
- Double main fabric front flap
- Napoleon pocket with YKK® zipper
- ID card loop
- Hand pockets with YKK® zipper
- Neoprene cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort



70497 ALNA 2.0 RAIN PANT



369 269 169

COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

Compatible with 79550 HH WW SUSPENDERS 2.0

- EN ISO 20471:2013 Class 1
- EN 343:2019 4,1
- Elastic waist
- Adjustable waist
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Opening for hanging pockets
- Knee high boot zipper
- Adjustable bottom leg with snap buttons



70596 ALNA 2.0 RAIN BIB



369 269 169

COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN ISO 20471:2013 Class 2: Size L ->
- EN ISO 20472:20131 Class 1: Size XS - M
- EN 343:2019 4,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Knee high boot zipper
- Adjustable bottom leg with snap buttons





UC-ME



369 269 169

71355 UC-ME WINTER JACKET

AVAILABLE IN OCTOBER



COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester, 210 g/m²
Main fabric 169 RED/ EBONY: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyester, 210 g/m²
Lining: 100% Polyamide
Insulation: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2019 Class 3,1
- EN 342:2017 Icler 0,333 m²K/W(B)|2,15 clo|
- EN 342:2017 in combination with style 71455 & 71456
- EN 342:2017 air permeability Class 3
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- No shoulder seams
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort



369 269 169

71456 UC-ME WINTER PANT CLASS 2

AVAILABLE IN OCTOBER



COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester, 210 g/m²
Main fabric 169 RED/ EBONY: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyester, 210 g/m²
Lining: 100% Polyamide
Insulation: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
10.000/10.000



- EN ISO 20471:2013 Class 2
- EN 343:2019 Class 3,1
- EN 342:2017 Icler 0,333 m²K/W(B)|2,15 clo|
- EN 342:2017 in combination with style 71355
- EN 342:2017 air permeability Class 3
- Elastic waist
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Knee high boot zipper with storm flap & fastener closure



369 269 169

71455 UC-ME WINTER PANT CLASS 1

AVAILABLE IN OCTOBER



COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester, 210 g/m²
Main fabric 169 RED/ EBONY: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyester, 210 g/m²
Lining: 100% Polyamide
Insulation: 100% Polyamide

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 1
- EN 343:2019 Class 3,1
- EN 342:2017 Icler 0,333 m²K/W(B)I(2,15 clo)
- EN 342:2017 in combination with style 71355
- EN 342:2017 air permeability Class 3
- Elastic waist
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Knee high boot zipper with storm flap & fastener closure



369 269 169

71555 UC-ME WINTER SUIT

AVAILABLE IN OCTOBER



COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester, 210 g/m²
Main fabric 169 RED/ EBONY: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyester, 210 g/m²
Lining: 100% Polyamide
Insulation: 100% Polyamide

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2019 Class 3,1
- EN 342:2017 Icler 0,330 m²K/W(B)I(2,13 clo)
- EN 342:2017 air permeability Class 3
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- No shoulder seams
- Padded collar for extra comfort
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Napoleon pocket, no need to open the suit to access
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Hand pockets with YKK® zipper
- ID card loop
- Knee high boot zipper with storm flap & fastener closure
- Articulated knees for optimal mobility



369 269 169

71185 UC-ME SHELL JACKET

AVAILABLE IN OCTOBER



COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester, 210 g/m²
Main fabric 169 RED/ EBONY: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyester, 210 g/m²
Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2019 Class 3,3
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- No shoulder seams
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort



369 269 169

71187 UC-ME SHELL PANT CLASS 2

AVAILABLE IN OCTOBER



COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester, 210 g/m²
Main fabric 169 RED/ EBONY: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyester, 210 g/m²
Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 2
- EN 343:2019 Class 3,3
- Elastic waist
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Knee high boot zipper with storm flap & fastener closure



369 269 169

71186 UC-ME SHELL PANT CLASS 1

AVAILABLE IN OCTOBER



COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester, 210 g/m²
Main fabric 169 RED/ EBONY: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyester, 210 g/m²
Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product

WATERPROOF/BREATHABILITY
10.000/10.000



- EN ISO 20471:2013 Class 1
- EN 343:2019 Class 3,3
- Elastic waist
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Knee high boot zipper with storm flap & fastener closure



369 269 169

73185 UC-ME INSULATOR

AVAILABLE IN OCTOBER



COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester, 210 g/m²
Main fabric 169 RED/ EBONY: 100% Polyester, 200 g/m²
Lining: 100% Polyamide
Insulation: 100% Polyamide

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved product



- EN ISO 20471:2013 Class 2
- EN 342:2017 Icter 0,304 m²K/W(B)(1,96 clo)
- EN 342:2017 in combination with style 71455 & 71456
- EN 342:2017 Icter 0,326 m²K/W(B)(2,10 clo)
- EN 342:2017 in combination with style 71455, 71456 & 71185
- EN 342:2017 air permeability Class 3
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Embellishment zipper
- Zip-off sleeves
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort
- Zip in compatible with 71185 UC-ME Shell Jacket



369 269 169

77215 UC-ME JACKET

AVAILABLE IN OCTOBER



COLORS
169 RED/ EBONY, 269 ORANGE/ EBONY, 369 YELLOW/ EBONY

SIZES
XS-5XL

FABRIC
Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 3: Size M ->
- EN ISO 20471:2013 Class 2: Size XS - S
- 2-way stretch fabric
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with fastener closure
- ID card loop
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



369 269 169

77512 UC-ME CONSTRUCTION PANT CLASS 2

AVAILABLE IN OCTOBER



COLORS
169 RED/ EBONY, 269 ORANGE/ EBONY, 369 YELLOW/ EBONY

SIZES
C44-C74, D88-D124, C146-C156

FABRIC
Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric



- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
- Hanging pockets with double lined bottom for durability
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



369 269 169

77511 UC-ME CONSTRUCTION PANT CLASS 1

AVAILABLE IN OCTOBER



COLORS

169 RED/ EBONY, 269 ORANGE/ EBONY, 369 YELLOW/ EBONY

SIZES

C44-C74, D88-D124, C146-C156

FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Hanging pockets with double lined bottom for durability
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



369 269 169

77514 UC-ME WORK PANT CLASS 2

AVAILABLE IN OCTOBER



COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44-C74, D88-D116, C146-C156

FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



369 269 169

77513 UC-ME WORK PANT CLASS 1

AVAILABLE IN OCTOBER



COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44-C74, D88-D116, C146-C156

FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



369 269 169

77515 UC-ME SERVICE PANT CLASS 1

AVAILABLE IN OCTOBER



COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44-C74, D88-D116, C146-C156

FABRIC

Main fabric: 76% Polyester, 20% Cotton, 4% Elastane - 245 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- 2-way stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pockets with fastener closure
- Opening for ruler
- ID card loop
- Possibility to increase leg length by 5cm



ADDVIS



72171 ADDVIS FLEECE JACKET



COLORS
160 RED, 260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 280 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3
- YKK® front zipper with chin protector
- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- ID Card
- Zip in compatible with 71071 Alta Shell Jacket



160 260 360



79094 ADDVIS ZIP HOODIE



COLORS
160 RED, 260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100 % Polyester - 300 g/m²
Rib: 97% Polyester 3% Elastane - 405 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- Double layer fabric in hood
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- ID Card Loop



160 260 360



79112 ADDVIS ZIP SWEATSHIRT



COLORS
160 RED, 260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100 % Polyester - 300 g/m²
Rib: 97% Polyester 3% Elastane - 405 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- ID Card Loop



160 260 360



79096 ADDVIS HALF ZIP SWEATSHIRT



160 260 306



COLORS
160 RED, 260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100 % Polyester - 300 g/m²
Rib: 97% Polyester 3% Elastane - 405 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- Half zip with YKK® zipper
- Rib-knit at bottom sleeve and hem
- ID Card Loop

79095 ADDVIS SWEATSHIRT



160 260 360



COLORS
160 RED, 260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100 % Polyester - 300 g/m²
Rib: 97% Polyester 3% Elastane - 405 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- Rib-knit at bottom hem, cuffs and collar
- ID Card Loop

79093 ADDVIS LONGSLEEVE



260 360



COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100 % Polyester - 143 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 3: Size S ->
- EN ISO 20471:2013 Class 2: Size XS
- 4-way stretch fabric
- Rib-knit around collar for improved comfort

79091 ADDVIS POLO



260 360



COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100 % Polyester - 143 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2: Size M ->
- EN ISO 20471:2013 Class 1: Size XS-S
- 4-way stretch fabric



79092 ADDVIS T-SHIRT



COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100 % Polyester - 143 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- 4-way stretch fabric
- Rib-knit around collar for improved comfort



260

360



79218 ADDVIS SHORT SLEEVE VEST



COLORS
260 ORANGE, 360 YELLOW

SIZES
M-3XL

FABRIC
Main fabric: 100% Polyester - 130 g/m²

- EN ISO 20471:2013 Class 3
- Zipper in front



260

360



ALTA



169 369 369

71332 ALTA WINTER JACKET

OUTGOING



COLORS

369 YELLOW/CHARCOAL

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m²
 Secondary Main fabric: 100% Polyamide 145 g/m²
 Lining: 100% Polyester
 Insulation: 100% Polyamide - 120 g/m² in body, 100 g/m² in sleeves

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 Icler 0,332 m²K/W(B)(2,0 clo) in combination with style 70445
- EN 342:2004 air permeability Class 3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



169 269 36

71490 ALNA 2.0 WINTER PANT CLASS 1



COLORS

169 RED/EBONY, 269 ORANGE EBONY, 369 YELLOW/EBONY

SIZES

C44-C64

FABRIC

Main fabric: 100% Polyester - 215 g/m²
 Secondary Main fabric: 100% Polyamide - 235 g/m²
 Lining: 100% Polyamide
 Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved product



- EN ISO 20471:2013 Class 1
- EN 343:2019 4,1
- EN 342:2017 Icler 0,324 m²K/W(B) (2,09 clo) in combination with style 71392 & 71393
- EN 342:2017 air permeability Class 3
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Hand pockets
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Knee high boot zipper with storm flap & fastener closure
- Articulated knees for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



269 369

70445 ALTA WINTER PANT

OUTGOING



COLORS

369 YELLOW/CHARCOAL, 269 ORANGE EBONY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m²
 Secondary Main fabric: 100% Polyamide 145 g/m²
 Lining: 100% Polyester
 Insulation: 100% Polyamide - 100 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved main fabric

WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 Icler 0,332 m² K/W(B)(2,0 clo) in combination with style 71332
- EN 342:2004 air permeability Class 3
- Fully taped construction
- Draw cord adjustment at waist
- Belt loops
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Knee high boot YKK® zipper with storm flap and fastener closure
- ID card loop



269 369

71071 ALTA SHELL JACKET

OUTGOING



COLORS
369 YELLOW/CHARCOAL

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyamide 145 g/m²
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

WATERPROOF/BREATHABILITY
10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



269 369

71442 ALTA SHELL PANT

OUTGOING



COLORS
369 YELLOW, 269 ORANGE EBONY

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester, 200 g/m²
Secondary Main fabric: 100% Polyamide 145 g/m²
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

WATERPROOF/BREATHABILITY
10.000/10.000



- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Draw cord adjustment at waist
- Belt loops
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Knee high boot YKK® zipper with storm flap and fastener closure
- ID card loop



360

71070 ALTA SHELTER JACKET



COLORS
360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord at front
- Hand pockets with fastener closure
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID Card loop



360

71570 ALTA SHELTER BIB



COLORS
360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester
Lining: 100% Polyester

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric



- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,1
- Fully taped construction
- Adjustable elastic suspenders
- Chest pocket with fastener closure
- Adjustable waist with snap buttons
- Adjustable bottom leg with snap buttons

70265 ALTA RAIN COAT



360

COLORS
360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 170 g/m², PU coating

- EN ISO 20471:2013 Class 3
- EN 343:2019 Class 4,1
- Packable hood in collar
- Adjustable hood with drawcord
- 2-way YKK® zipper at front
- Ventilation opening in back
- Adjustable cuff with snap buttons
- Center back length size L: 122 cm



70260 ALTA RAIN JACKET



260

360

COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 170 g/m², PU coating

- EN ISO 20471:2013 Class 3
- EN 343:2019 Class 4,1
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord



70460 ALTA RAIN PANT



260

360

COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 170 g/m², PU coating

- EN ISO 20471:2013 Class 2
- EN 343:2019 Class 4,1
- Elastic at waist
- Adjustable hem with snap button closure



70570 ALTA RAIN BIB



260

360

COLORS
260 ORANGE, 360 YELLOW

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 170 g/m², PU coating

- EN ISO 20471:2013 Class 2
- EN 343:2019 Class 4,1
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Double layer fabric at knees
- Knee high boot YKK® zipper





265

36

71374 POTSDAM JACKET



COLORS

265 ORANGE/NAVY, 369 YELLOW/CHARCOAL

SIZES

S-4XL

FABRIC

Hi Vis: 100% Polyester - 200 g/m²
 Contrast: 100% Polyamide - 140g/m²
 Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved main fabric

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Detachable hood



OUTGOING



265

36

71475 POTSDAM PANT



COLORS

265 ORANGE/NAVY, 369 YELLOW/CHARCOAL

SIZES

XS-4XL

FABRIC

Hi Vis: 100% Polyester - 200 g/m²
 Contrast: 100% Polyamide - 140g/m²
 Lining: 100% Polyamide

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction



OUTGOING



MULTINORM





FYRE

77249 FYRE JACKET

AVAILABLE IN OCTOBER



369

COLORS
369 YELLOW/EBONY

SIZES
XS-4XL

FABRIC
Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- IEC 61482-2:2018 APC 1, EBT 9 cal/cm² in combination with 77449, 77450, 77451, 77452
- EN 11612:2015 A1 B1 C1 D2 E2 F1
- EN 11611:2015 Class 1, A1
- EN 1149-5:2018
- 2-way stretch fabric
- No shoulder seams
- Radio loop
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort



77452 FYRE CONSTRUCTION PANT CLASS 2

AVAILABLE IN OCTOBER



369

COLORS
369 YELLOW/EBONY

SIZES
C44-C68, D88-D124

FABRIC
Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- IEC 61482-2:2018 APC 1, EBT 9 cal/cm² in combination with 77249
- EN 11612:2015 A1 B1 C1 F1
- EN 1149-5:2018
- 2-way stretch fabric
- Hanging pockets with double lined bottom
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm





369

77450 FYRE CONSTRUCTION PANT CLASS 1

AVAILABLE IN OCTOBER



COLORS
369 YELLOW/EBONY

SIZES
C44-C68, D88-D124

FABRIC
Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- IEC 61482-2:2018 APC 1, EBT 9 cal/cm² in combination with 77249
- EN 11612:2015 A1 B1 C1 F1
- EN 1149-5:2018
- 2-way stretch fabric
- Hanging pockets with double lined bottom
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369

77451 FYRE WORK PANT CLASS 2

AVAILABLE IN OCTOBER



COLORS
369 YELLOW/EBONY

SIZES
C44-C68, D88-D124

FABRIC
Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 2
- IEC 61482-2:2018 APC 1, EBT 9 cal/cm² in combination with 77249
- EN 11612:2015 A1 B1 C1 F1
- EN 11611:2015 Class 1, A1
- EN 1149-5:2018
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



369

77449 FYRE WORK PANT CLASS 1

AVAILABLE IN OCTOBER



COLORS
369 YELLOW/EBONY

SIZES
C44-C68, D88-D124

FABRIC
Main fabric: 45% Modacrylic, 33% Cotton, 18% Polyamide, 3% Elastane, 1% Other Fibres - 310 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- EN ISO 20471:2013 Class 1
- IEC 61482-2:2018 APC 1, EBT 9 cal/cm² in combination with 77249
- EN 11612:2015 A1 B1 C1 F1
- EN 11611:2015 Class 1, A1
- EN 1149-5:2018
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm



990

79649 FYRE SOCK

AVAILABLE IN OCTOBER



COLORS
990 BLACK

SIZES
36-38,39-42,43-46

FABRIC
Main fabric: 44% Merino Wool, 28% Polyamide, 20% Viscose, 3% Acrylic, 2% Carbon fiber, 2% Elastane, 1% Aramid

- EN ISO 14116:2016
- EN 1149-5:2018
- Comfort top & flat toe seam construction for improved comfort
- Cushion complete sole part for improved comfort





FAKSE

75076 FAKSE CREW NECK



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170 g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Flatlock seams for extra comfort



990



75075 FAKSE SHIRT



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170 g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Flatlock seams for extra comfort



990



75475 FAKSE PANT



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170 g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Elastic in waist for perfect fit and freedom of movement
- Flatlock seams for extra comfort



990





990

79871 FAKSE LONG NECK



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170 g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Flatlock seams for extra comfort



990

79872 FAKSE BALACLAVA



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 48,5% Wool, 48,5% Viscose, 3% Antistatic - 170 g/m²

- EN ISO 11612:2015 A1B1C1
- IEC 61482-2:2009 Class 1 (4kA)
- EN 1149-5:2018
- Flatlock seams for extra comfort



200

70030 HORTEN JACKET



COLORS
200 FLUOR ORANGE

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 410 g/m², PVC coated

- EN 343:2019 Class 3,1
- EN 14116:2015 INDEX 1
- 100% Waterproof fabric and construction
- Flame retardant
- Oil resistant



200

70530 HORTEN BIB



COLORS
200 FLUOR ORANGE

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 410 g/m², PVC coated

- EN 343:2019 Class 3,1
- EN 14116:2015 INDEX 1
- 100% Waterproof fabric and construction
- Flame retardant
- Oil resistant







RAINWEAR & FISHING





STORM

70283 STORM RAIN JACKET



COLORS
299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- EN 343:2003+A1:2007 Class 3,1
- Adjustable hood with elastic drawcord and fastener
- No shoulder seams
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper and hole for head phones
- Inside stash pocket
- Neoprene cuffs



480 990 299



70583 STORM RAIN BIB



COLORS
299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- EN 343:2003+A1:2007 Class 3,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure



480 990 299



GALE



70282 GALE RAIN JACKET



COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2019 Class 4,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



480

290

990

590



70484 GALE CONSTRUCTION RAIN PANT



COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2019 Class 4,1
- Adjustable waist
- Opening for hanging pockets
- Ruler pocket
- Adjustable bottom leg with snap buttons



990



70485 GALE RAIN PANT



COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2019 Class 4,1
- Adjustable waist
- Adjustable bottom leg with snap buttons



480

290

990

590





290 480 990 590

70582 GALE RAIN BIB



COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2019 Class 4,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons



VOSS



990

70186 VOSS RAIN COAT



COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coated

- EN 343:2003+A1:2007 Class 3,1
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Center back length size L: 118 cm
- Reflective details



990 590 530 490 310 290

70180 VOSS RAIN JACKET



COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 530 RACER BLUE, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coated

- EN 343:2003+A1:2007 Class 3,1
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord
- Reflective details





990 590 490 310 290

70480 VOSS RAIN PANT



COLORS
290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN,
590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 170 g/m², PU coated

- EN 343:2003+A1:2007 Class 3,1
- Elastic at waist
- Adjustable bottom leg with snap buttons
- Reflective details



MANDAL



590 480 310 290

70129 MANDAL JACKET



COLORS
290 DARK ORANGE, 310 LIGHT YELLOW, 312 LIGHT YELLOW
TS, 480 ARMY GREEN, 482 ARMY GREEN TS, 590 CLASSIC
NAVY

SIZES
S-4XL (310 & 480: XS-6XL)

FABRIC
Main fabric: 100% Polyester 410 g/m², PVC coated

- EN 343:2019 Class 4,1
- Adjustable hood with drawcord
- Two hand pockets
- Adjustable cuff with snap buttons



590 480 310 290

70529 MANDAL BIB



COLORS
290 DARK ORANGE, 310 LIGHT YELLOW, 312 LIGHT YELLOW
TS, 480 ARMY GREEN, 482 ARMY GREEN TS, 590 CLASSIC
NAVY

SIZES
S-4XL (310 & 480: XS-6XL)

FABRIC
Main fabric: 100% Polyester 410 g/m², PVC coated

- EN 343:2019 Class 4,1
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Adjustable waist with snap buttons





480

310

70429 MANDAL PANT



COLORS
310 LIGHT YELLOW, 480 ARMY GREEN

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester 410 g/m², PVC coated

- EN 343:2019 Class 4,1
- Elastic at waist
- Adjustable hem with snap button closure



BODØ



900

70400 BODØ BIB



COLORS
900 WHITE

SIZES
S-3XL

FABRIC
Main fabric: 100% Polyester - 295 g/m² - PVC coating

- EN 343:2003+A1:2007 Class 3,1
- Waterproof fabric and construction
- Cold resistant to -30° C
- Oil resistant
- Detachable and elastic suspenders



900

70701 BODØ APRON



COLORS
900 WHITE

SIZES
STD

FABRIC
Main fabric: 100% Polyester - 295 g/m² - PVC coating

- EN 343:2003+A1:2007 Class 3,1
- Waterproof fabric and construction
- Cold resistant to -30° C
- Oil resistant
- Adjustable at waist





900

70702 BODØ COAT



COLORS
900 WHITE

SIZES
S-L

FABRIC
Main fabric: 100% Polyester - 295 g/m² - PVC coating

- EN 343:2003+A1:2007 Class 3,1
- Waterproof fabric and construction
- Cold resistant to -30° C
- Oil resistant
- Adjustable at waist
- Center front length size L: 135 cm



900

70703 BODØ HALF SLEEVE



COLORS
900 WHITE

SIZES
S-XL

FABRIC
Main fabric: 100% Polyester - 295 g/m² - PVC coating

- EN 343:2003+A1:2007 Class 3,1
- Waterproof fabric and construction
- Cold resistant to -30° C
- Oil resistant
- Elastic hem



900

70090 BODØ OIL APRON



COLORS
900 WHITE

SIZES
STD

FABRIC
Main fabric: 100% Polyester - 410 g/m² - PVC coating

- EN 343:2003+A1:2007 Class 3,1
- Waterproof fabric and construction
- Oil resistant
- Adjustable at waist
- Adjustable neck band



310

79816 SVOLVÆR SOU'WESTER



COLORS
310 LIGHT YELLOW

SIZES
S/55-56-2XL/63-64

FABRIC
Main fabric: 100% Polyester - 410 g/m² - PU coated

- EN 343:2003+A1:2007 Class 3,1
- Lining
- Ear flaps
- Chin strap





WINTER TECH

71333 KIRUNA JACKET



COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyamide - 250 g/m²
Insulation: 100% Polyester - 120 g/m² in body, 80 g/m² in sleeves

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric

- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 Icler 0,331 m²K/W(B)[2,1 clo]
- EN342:2004 in combination with 71433
- EN342:2004 air permeability Class 3
- Fully taped construction

990



71433 KIRUNA PANT



COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyamide - 250 g/m²
Insulation: 100% Polyester, 120 g/m²

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric

- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 Icler 0,331 m²K/W(B)[2,1 clo]
- EN342:2004 in combination with 71333
- EN342:2004 air permeability Class 3
- Fully taped construction

990



76201 BERG JACKET



COLORS
130 HH RED/BLACK, 979 BLACK/DARK GREY, 990 BLACK

SIZES
S-3XL (990: XS-3XL)

FABRIC
Main fabric: 100% Polyester - 197g/m²
Insulation: 100% Polyester - 160 g/m² in body, 120 g/m² in sleeves

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Detachable hood
- Brushed polyester inside collar
- No shoulder seams
- Chin guard
- ID Card loop
- Reflective details

990

979

130



76211 BERGHOLM JACKET



COLORS
590 NAVY, 990 BLACK

SIZES
XS-3XL (990: XS-4XL)

FABRIC
Main fabric: 100% Polyester - 197 g/m²
Insulation: 100% Polyester -350 g/m² in body and 80 g/m² in sleeves

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Two chest pockets with zippers
- Sleeve pocket with zipper
- Two pockets at front with push buttons
- ID Card loop

990

590





993

999

71613 LEKNES SUIT



COLORS

993 BLK / YELLOW, 999 BLACK / EBONY

SIZES

C38-C64

FABRIC

Main fabric: 100% Polyamide

ÖKO-TEX/BLUESIGN



- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 Icter 0,381 m²K/W(B)[2,5 clo]
- EN 342:2004 air permeability Class 2
- Helly Tech® Performance
- Detachable hood, helmet compatible
- Belt in waist
- Fully taped construction
- Brushed polyester inside collar and hand pockets
- Storm flap with two way zipper and Velcro closure
- Two hand pockets with zipper closure and possibility to entering inside the garment
- Napoleon pocket
- Chest pocket
- Zip ventilation under arms
- Broad belt tunnel at back for extra strength and stability
- ID loop
- Elastic in waist
- Boot zipper with storm flap and Velcro closure
- Reflective details at shoulders
- Extended/elastic cuffs with Velcro adjustment
- Zipper for entry inside garment for logo applications.

A man wearing a grey zip-up hoodie and blue headphones is focused on using a Bosch circular saw. The saw is black and silver with a red handle and trigger. The background is a blurred wooden wall. The text "MIDLAYER & BASE LAYER" is overlaid in a white box.

MIDLAYER & BASE LAYER





HERITAGE



72183 HERITAGE PILE HOODIE

AVAILABLE IN OCTOBER



COLORS
290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Recycled Polyester

- EN 14058:2017 Class 2
- 100% Recycled fabric
- Adjustable hood with drawcord
- YKK® front zipper
- Elastic cuffs with thumbholes
NB :Hand pkt. with zip?



990 590 460 290



72180 HERITAGE PILE JACKET

AVAILABLE IN OCTOBER



COLORS
290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Recycled Polyester

- EN 14058:2017 Class 2
- 100% Recycled fabric
- YKK® front zipper
- Elastic cuffs with thumbholes
NB :Hand pkt. with zip?



990 590 460 290



72181 HERITAGE PILE PANT

AVAILABLE IN OCTOBER



COLORS
590 NAVY

SIZES
XS-4XL

FABRIC
Main fabric: 100% Recycled Polyester

- EN 14058:2017 Class 2
- 100% Recycled fabric
- Elastic waist
- Ribbed bottom hem



590





590

72182 HERITAGE PILE ONE PIECE

AVAILABLE IN OCTOBER



COLORS
590 NAVY

SIZES
XS-4XL

FABRIC
Main fabric: 100% Recycled Polyester

- EN 14058:2017 Class 2
- 100% Recycled fabric
- 2-way YKK® zipper at front
- Elastic cuffs with thumbholes
- Elastic waist
- Ribbed bottom hem



990

590

530

72111 HAY RIVER JACKET



COLORS
530 RACER BLUE, 590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 314 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- EN 14058:2017 Class 1
- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort
- Adjustable hem with elastic drawcord



LIFA®



75109 HH LIFA HALF ZIP



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polypropylene - 125 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved main fabric

- HH@Lifa
- YKK® front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



75105 HH LIFA CREWNECK



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polypropylene - 125 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved main fabric

- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



75104 HH LIFA T-SHIRT



990 590

COLORS

990 BLACK, 590 NAVY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polypropylene - 125 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric & bluesign® approved main fabric

- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





990

590

75505 HH LIFA PANT



COLORS
590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric. & bluesign® approved main fabric

- HH@Lifa
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



LIFA® ACTIVE



990

75117 HH LIFA ACTIVE CREWNECK



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 65% Polyester, 35% Polypropylene - 130 g/m²

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric

- EN 13758-2:2003+A1:2006
- UPF 50+
- Lifa® Active technology
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75116 HH LIFA ACTIVE T-SHIRT



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 65% Polyester, 35% Polypropylene - 130 g/m²

ÖKO-TEX/BLUESIGN
bluesign® approved main fabric

- EN 13758-2:2003+A1:2006
- UPF 50+
- Lifa® Active technology
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





LIFA® MERINO



595

592

590

469



999

990

939

930

75107 HH LIFA MERINO HALF ZIP



COLORS

469 GREEN/EBONY, 590 NAVY, 592 NAVY/DARK ORANGE, 595 NAVY/STONE BLUE, 930 GREY MELANGE, 939 GREY MELANGE/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES
XS-4XL

FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



595

592

590

469



999

990

930

75106 HH LIFA MERINO CREWNECK



COLORS

469 GREEN/EBONY, 481 CAMO, 590 NAVY, 592 NAVY/DARK ORANGE, 595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK, 999 BLACK/EBONY

SIZES
XS-4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

595

930

590

469

75506 HH LIFA MERINO PANT



COLORS

469 GREEN/EBONY, 481 CAMO, 590 NAVY, 595 NAVY/STONE BLUE, 930 GREY MELANGE, 990 BLACK

SIZES
XS-4XL

FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



79705 HH LIFA MERINO BEANIE



COLORS
481 CAMO, 558 STONE BLUE, 930 GREY MELANGE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Soft pile sherpa fleece located on button down ear flaps for added warmth in colder weather



990

930

558



79706 HH LIFA MERINO NECK



COLORS
460 GREEN, 481 CAMO, 558 STONE BLUE, 930 GREY MELANGE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



990

930

558

460



79707 HH LIFA MERINO BALACLAVA



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



990



79365 HH LIFA MERINO PRO BALACLAVA

AVAILABLE IN OCTOBER



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²
Secondary Main fabric: 100% Polyamide - 270 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Mesh ventilation for added breathability
- Flatlock seams for extra comfort



990





LIFA® MAX



990 590

75108 HH LIFA MAX CREWNECK



COLORS
590 NAVY, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990 590

75508 HH LIFA MAX PANT



COLORS
590 NAVY, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



990 590

79708 HH LIFA MAX BEANIE



COLORS
590 NAVY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort





79709 HH LIFA MAX NECK



COLORS
590 NAVY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



990 590



79710 HH LIFA MAX BALACLAVA



COLORS
590 NAVY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



990 590





GRAPHIC



290

930

780



990

991

590

79264 HHWW GRAPHIC HOODIE

COLORS

290 DARK ORANGE MELANGE, 590 NAVY MELANGE, 780 SAND MELANGE, 930 LIGHT GREY MELANGE, 990 BLACK, 991 BLACK MELANGE

- Adjustable hood with drawcord
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem

SIZES
XS-4XL

FABRIC

Main fabric: 80% Cotton, 20% Polyester - 300 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



990

930

590

460

79263 HHWW GRAPHIC SWEATSHIRT

COLORS

460 GREEN, 590 NAVY MELANGE, 930 LIGHT GREY MELANGE, 990 BLACK

- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem

SIZES
XS-4XL

FABRIC

Main fabric: 80% Cotton, 20% Polyester - 300 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



900

558

460



990

991

79262 HHWW GRAPHIC LONGSLEEVE

COLORS

460 GREEN, 558 STONE BLUE, 900 WHITE, 990 BLACK, 991 BLACK

- Rib-knit at center front for improved comfort

SIZES
XS-4XL

FABRIC

Main fabric: 92% Organic Cotton, 8% Elastane - 220 g/m²

ÖKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



79260 HHWW GRAPHIC POLO



990

910

COLORS
910 GREY FOG, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 92% Organic Cotton, 8% Elastane - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Buttoned front placket
- Slit split
- Extra button included



79261 HHWW GRAPHIC T-SHIRT



558

460

290



992

990

900

COLORS
290 DARK ORANGE, 460 GREEN, 558 STONE BLUE, 900 WHITE, 990 BLACK, 992 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 92% Organic Cotton, 8% Elastane - 220 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric



A man wearing a grey knit beanie with the Helly Hansen logo, a black high-necked jacket, and dark grey trousers. He is wearing orange safety harness straps with the Helly Hansen logo. He is standing on a boat deck with orange equipment, including a large orange handle and a yellow light. The background shows the metal structure of the boat.

ACCESSORIES

HEADWEAR

79802 KENSINGTON CAP

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Cotton

- Full crown construction
- Snap back
- One size fits most



990

79806 KENSINGTON FLAT BRIM

COLORS
990 BLACK, 992 BLACK/DARK ORANGE

SIZES
STD

FABRIC
Main fabric: 100% Cotton

- Flat brim
- Full crown construction
- One size fits most



992

990

79805 KENSINGTON FLAT TRUCKER

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Cotton

- Trucker
- Full crown construction
- One size fits most



990



79811 KENSINGTON BEANIE



290 990 930 590 480

COLORS
480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE, 990 BLACK, 290 DARK ORANGE

SIZES
STD

FABRIC
Main fabric: 100% Acrylic

- Knitted beanie
- HH Workwear logo



79812 KENSINGTON WOOL BEANIE



990 970 590

COLORS
590 NAVY, 970 DARK GREY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 80% Lambswool 20% Nylon
Lining: 100% Polyester

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo



79882 OXFORD BEANIE



990 930 590

COLORS
990 BLACK, 590 NAVY, 930 GREY MELANGE

SIZES
STD

FABRIC
Main fabric: 100% Acrylic

- Knitted beanie
- Tonal logos



79821 OXFORD TRAPPER CAP

AVAILABLE IN OCTOBER



990

COLORS
990 BLACK

SIZES
S/M, L/XL

FABRIC
Main fabric: 100% Cotton, 100% Polyeste

- 5 panel cap
- Weather resistant main fabric
- Soft pile located on button down ear flaps for added warmth

79883 MANCHESTER BEANIE



993 972 595 679

COLORS
595 NAVY/LIGHT BLUE, 679 PINK/BLACK, 972 DARK GREY/
ORANGE, 993 BLACK/YELLOW

SIZES
STD

FABRIC
Main fabric: 100% Acrylic

- Stylish 5 panel cap, built for work and play



79830 HH WW BEANIE



990 970 290 130

COLORS
130 HH RED (SPORT), 290 DARK ORANGE, 970 DARKGREY,
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Acrylic

- Soft pile sherpa fleece located on button down ear flaps for added warmth in colder weather



79705 HH LIFA MERINO BEANIE



930 990 558

COLORS
481 CAMO, 558 STONE BLUE, 930 GREY MELANGE, 990
BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Soft pile sherpa fleece located on button down ear flaps for added warmth in colder weather



79706 HH LIFA MERINO NECK



990 930 558 460

COLORS
460 GREEN, 481 CAMO, 558 STONE BLUE,
930 GREY MELANGE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort





990

79707 HH LIFA MERINO BALACLAVA



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



79365 HH LIFA MERINO PRO BALACLAVA

AVAILABLE IN OCTOBER



COLORS
990 BLACK

SIZES
STD

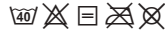
FABRIC
Main fabric: 57%Merino, 43% Polypropylene - 215 g/m²
Secondary Main fabric: 100% Polyamide - 270 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Mesh ventilation for added breathability
- Flatlock seams for extra comfort



990



79708 HH LIFA MAX BEANIE



COLORS
590 NAVY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



990 590



79709 HH LIFA MAX NECK



COLORS
590 NAVY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



990 590





990 590

79710 HH LIFA MAX BALACLAVA



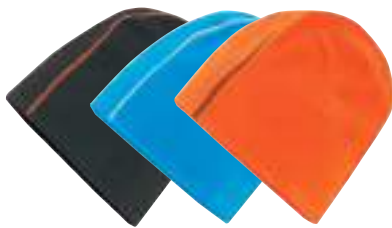
COLORS
590 NAVY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



990 590 290

79834 OXFORD LIGHT FLEECE BEANIE



COLORS
590 NAVY, 970 DARK GREY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Recycled Polyester - 159 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Polartec® Recycled fleece
- Flatlock seams for extra comfort
- Double layer fabric



990

79876 OXFORD LIGHT FLEECE NECK



COLORS
290 DARK ORANGE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Recycled Polyester - 159 g/m²

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Polartec® Recycled fleece
- Flatlock seams for extra comfort



SOCKS

79641 MAGNI WINTER SOCK



990

COLORS
990 BLACK

SIZES
36-38,39-42,43-46

FABRIC
Main fabric: 51% polyester, 47% polyamide, 2% elastane

- Primaloft® fiber
- Protected heel with nylon
- Protected pre-heel & pre-toe with Nano glide
- Flex cones in pre-toe area
- Shinbone cushion protector
- Ankle flex



79643 CHELSEA EVOLUTION WINTER SOCK



990

COLORS
990 BLACK

SIZES
36-38,39-42,43-46

FABRIC
Main fabric: 39% Polyamide, 37% Polypropylene, 22% Wool, 2% Elastane

- Lifa® fibers in heel & toe for added durability and moisture transportation
- Mesh ventilation for added breathability
- Ankle flex



79645 OXFORD WINTER SOCK



990

COLORS
990 BLACK

SIZES
36-38,39-42,43-46

FABRIC
Main fabric: 34% polyamide, 32% Merino wool, 32% acrylic, 2% elastane

- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle flex



79640 KENSINGTON SUMMER SOCK



990



COLORS
990 BLACK

SIZES
36-38,39-42,43-46

FABRIC
Main fabric: 69% polyamide, 29% polypropylene, 2% elastane

- Protected pre-heel & pre-toe with Nano glide
- Mesh ventilation for added breathability
- Ankle flex

79642 CHELSEA EVOLUTION SUMMER SOCK



990



COLORS
990 BLACK

SIZES
36-38,39-42,43-46

FABRIC
Main fabric: 62% polypropylene, 36% polyamide, 2% elastane

- Lifa fibers in heel/toe for added durability & moisture transportation
- Mesh ventilation for added breathability
- Ankle flex

79644 OXFORD SUMMER SOCK



990



COLORS
990 BLACK

SIZES
36-38,39-42,43-46

FABRIC
Main fabric: 98% polyamide, 2% elastane

- Polyamide fiber in heel & toe for added durability
- Mesh ventilation for added breathability
- Ankle flex

79646 MANCHESTER SOCK 3-PACK



990



COLORS
990 BLACK

SIZES
36-38,39-42,43-46

FABRIC
Main fabric: 71% cotton, 26% polyamide, 3% elastane

- Mesh ventilation for added breathability
- Ankle flex



BAGS



990

79579 KENSINGTON TROLLEY 95L

YKK

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyester - 466 g/m²

- 1-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 3 separated internal compartments
- Large 84mm wheels roll smoothly and easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 95L (fully expanded)
- Height 77cm Width 42cm Depth 40.5cm
- 4.47 kg



990

79578 KENSINGTON TROLLEY 45L

YKK

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyester - 466 g/m²

- Carry-on compatible with most airlines
- 2-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 84mm wheels roll smoothly and easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 45L (fully expanded)
- Height 55cm Width 38cm Depth 30cm
- 2.85 kg



990 590 299

79572 HH DUFFEL BAG 50L

YKK

COLORS
299 DARK ORANGE, 481 CAMO, 590 NAVY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57 cm Width 30 cm

79574 HH DUFFEL BAG 90L

YKK



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 72.5 cm Width 36 cm

990

79573 HH DUFFEL BAG 70L

YKK



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 63 cm Width 34 cm

990

79575 HH DUFFEL BAG 120L

YKK



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 76 cm Width 40 cm

990

79558 OFFSHORE BAG

YKK



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Nylon

- Exact size allowed to fit in a helicopter
- Length: 60 cm Width 30 cm

990



79583 WORK DAY BACKPACK

YKK



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 98% Polyester, 2% PVC

- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket and one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length 53 cm Width 33 cm Depth 18 cm
- 1.2 kg

990

79584 OXFORD BACKPACK 20L

YKK



COLORS
481 CAMO, 590 NAVY, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Polyester - 497 g/m²

- Laptop compartment
- Inside stash pockets
- Multiple pockets
- External pocket with key-hook
- ID card pocket
- Carry-on compatible with most airlines
- Grab handle on top
- 20 L
- Length 32cm
- Width 16cm
- Depth 45cm
- 0.80 kg

990

590

79580 HH MULTI BAG

YKK



COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 55% Polyester, 45% PVC, 550 g/m²

- Water resistant main fabric
- YKK® zipper closure
- Carry handle
- Inside mesh pocket
- Hanging hook on inside
- Possible to slide onto trolley handles
- Length 23.5 cm Width 15 cm

990

ADDITIONAL ACCESSORIES

79528 HH LOGO WEBBING BELT



430

360

290



990

530

480

COLORS
290 DARK ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 530 RACER BLUE, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 96% Cotton, 4% Spandex Stretch Twill

- Full stretch
- Buckle with HH WW logo
- Width: 3.8 cm

79525 HH BELT



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: Synthetic Knits

- Length: 130 cm
- Width: 3,5 cm

79527 WEB BELT WITH PLASTIC BUCKLE



990

COLORS
990 BLACK

SIZES
STD

- Length: 130 cm
- Width: 4 cm





990

79550 HH WW SUSPENDERS 2.0

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: Synthetic Woven

ÖKO-TEX/BLUESIGN
OEKO-TEX® approved main fabric & bluesign® approved main fabric

- Adjustable suspenders
- Embossed Helly Hansen WW logo
- Compatible with 70445 ALTA WINTER PANT and 71442 ALTA SHELL PANT



990

79523 LOGO SUSPENDERS

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: Synthetic Woven

- Adjustable
- Embossed Helly Hansen WW logo



990

79571 KNEEPAD XTRA PROTECTIVE

COLORS
990 BLACK

SIZES
STD

FABRIC
100% Rubber Foam

- 240mm x 145mm x 16mm
- High wearing comfort during kneeling
- Airing through multi punched holes
- Can be left in the pants during washing



990

79570 KNEEPAD PERFORMANCE

COLORS
990 BLACK

SIZES
STD

FABRIC
100% EVA

- 240mm x 160mm x 20mm
- Lightweight fabric

79569 KNEEPAD STANDARD



990

COLORS
990 BLACK

SIZES
STD

FABRIC
100% PE foam

- 240mm x 147mm x 20mm
- Lightweight fabric

79501 ZIPPER PULLER KIT

AVAILABLE IN OCTOBER



590

950

999

919

558

COLORS

229 ALERT RED/EBONY, 299 DARK ORANGE/EBONY, 360 HI VIS YELLOW, 558 STONE BLUE, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 999 BLACK/ORANGE

SIZES
STD



360

299

229

229

79539 HAMMER HOLDER HARD PLASTIC



990

COLORS
990 BLACK

SIZES
STD

- Attachable to hammer holder strap or hammer holder loop

79590 HAMMER HOLDER STRAP



950

COLORS
950 EBONY

SIZES
STD

- Attachable to belt



79559 ID CARD HOLDER



990

COLORS
990 BLACK

SIZES
STD

- Can be used with the Click-On.™ System





FOOTWEAR

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DIAL IN TO FAST, EFFORTLESS, PRECISION FIT.

AGILITY AND SPEED

The BOA® Fit System enables faster, more powerful directional changes through a seamless connection between equipment and body.

POWER AND PRECISION

Power without compromising precision, the BOA® Fit System delivers more explosive action and unparalleled accuracy.

ENDURANCE AND HEALTH

Go further, faster and stronger. The BOA® Fit System saves energy by improving circulation and efficiency.

DURABILITY AND QUALITY

Engineered with high quality, durable materials, and rigorously field tested, the BOA® Fit System is guaranteed to perform in any environment.



Walk Safe, Work Safe, with Vibram® soles. Tested where it matters

For over 70 years, the unmistakable yellow eight-sided brand, known across the globe, is the symbol of a company that is synonymous with quality, performance, safety, innovation and design. Vibram soles are designed to satisfy the specific requirements of protection at workplaces.

In our Magni Winterboot, we use Vibram FIRE & ICE compound that has been formulated for extreme applications while maintaining its performance values in a wide range of temperatures (from -20C to +250C).



EXTRALIGHT®

XL EXTRALIGHT® INDUSTRIAL PLUS COMPOUND

XL EXTRALIGHT® is a proprietary closed-cell EVA foam that is lightweight, oil resistant, resilient and cushioning.

Antistatic	✓	Abrasion Resistant	✓
Oil Resistant	✓	Tear Strength	✓
Slip Resistant	✓	Lightness	✓
Non Marking	✓	Comfort	✓



DUAL STRIDE
ENERGY STABILITY
PERFORMANCE

A COMBINATION OF HIGH PERFORMANCE MATERIALS THAT WORK TOGETHER FOR OPTIMAL CUSHIONING, STABILITY AND ENERGY RETURN



ETPU

CUSHIONING AND ENERGY RETURN WITH EVERY STEP

EVA

LIGHTWEIGHT STRUCTURE AND STABILITY FOR CONSISTENT COMFORT



CE MARKING

All Safety Shoes from Helly Hansen are compliant with CE marking. This means they are produced according to the legal requirements set out in the EU Directives concerning personal protective equipment. Requirements and test methods for safety shoes can be found in **EN ISO 20345:2011**.

Crushed feet, broken bones and loss of toes. Puncture wounds to the feet. Cuts, lacerations and severed toes. Burns. Electric shocks. Sprains and fractures. These are some of the most common injuries that are sustained in a work place when safety footwear is not worn. Therefore more and more countries are introducing mandatory safety footwear regulations to guarantee protection in the workplace. Protective safety footwear is essential to ensure safe and healthy feet. Because of the many potential work hazards, it is important to know which protective category is right for you.

At Helly Hansen we recommend S3, the most extensive protective category within class I.

S3

Footwear that has been certified with S3 can be used in several industry sectors, for example, Light Industry, Heavy Industry, Healthcare, Food processing, Logistics and Delivery, Warehousing, Construction Industry, Engineering and manufacturing, Farming and agriculture, office and administration etc.

Footwear may be used for any end use where one or more of these risks identified on the footwear CE marking label are present but no additional risks are presented by the end use. For category of protection S3 these risks are:

- Where there is a risk of toe crush injuries through falling loads or compressive forces
- Where there is a risk of nails penetrating the sole under the foot
- Where there is a risk of injury caused by fires/explosions by ignition from electrical static sparks and a risk of electric shock from contact with nominal mains voltage is also present or a risk to a third party caused by static discharge such as brillation of the heart
- Where there is a risk of long term injury to the feet, legs and back from repeated physical impacts to the heel
- Where there is a limited risk of water ingress from small splashes over the upper material
- Where the activity requires a fully enclosed heel part to prevent ingress of dirt and debris
- Where a tread pattern is required due to a likelihood of encountering soft ground surfaces
- Where there is a risk of contact of the soles with petrochemicals and similar hydrocarbons

The performance and limitations of use for each protective feature are defined in the European standards EN ISO 20345:2011 and can be found in user instructions enclosed with your footwear.

Safety and occupational footwear are divided into two classes: I and II. Class I indicates that the shoe is made of leather or textile. Class II indicates that the shoe is made of rubber or polymer.

There are various protective categories within these classes. S3 is the highest class within class I and S5 is the highest within class II.

The table below shows which protective properties are present in each category:

CLASS:		I/II	I	I	I	II	II
CATEGORY:		SB	S1	S2	S3	S4	S5
Toe protection	SB	●	●	●	●	●	●
Closed seat region			●	●	●	●	●
Antistatic	A		●	●	●	●	●
Energy absorbing seat region	E		●	●	●	●	●
Fuel oil resistant	FO		●	●	●	●	●
Water resistant upper	WRU			●	●		
Nail penetration protection	P				●		●
Cleated outsole					●		●
Fully rubber or PU						●	●

Additional protective properties may be claimed in conjunction with the above categories, as appropriate:

Protective Properties	Marking code
Resistant to water penetration	WR
Upper is resistant to water penetration	WRU
Metatarsal impact protection	M
Resistance to Inimical environments – Cold insulation	CI
Resistance to Inimical environments – Heat Insulation	HI
Antistatic – Electrical resistance through the outsole	A
Penetration resistant of the outsole complex	P
Energy absorption of the seat region	E
Outsole – Resistant to short term hot contact	HRO
Outsole – Resistant to fuel oil	FO
Slip resistance – Ceramic floor with Sodium lauryl sulphate lubricant	SRA
Slip resistance – Steel floor with glycerol lubricant	SRB
Slip resistance – Footwear meeting both SRA & SRB requirements	SRC

CE ICONS



Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Steel Floor with glycerol lubricant and on Ceramic floor with Sodium lauryl sulphate lubricant.



Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Ceramic floor with Sodium lauryl sulphate lubricant.



Nitrile Rubber Outsole

Resistant rubber outsole towards oil, fuel and other chemicals



Penetration Resistant Midsole

CE-Marking. Composite Penetration Resistant of the outsole Complex.



AU Toe Cap

CE-Marking. Our lightweight Aluminium Toe Cap that offer protection against impact and compression.



Composite Toe Protection

CE-Marking. Our lightweight Composite Toe Cap that offer protection against impact and compression.



Steel Toe Protection

CE-Marking. Our lightweight Steel Toe Cap that offer protection against impact and compression.



Antistatic Properties

CE-Marking. Electrical resistance through the sole.



ESD

Protection against sudden Electrostatic discharge.



Cold Insulation

CE-marking. Due to its insulating and breathable properties the footwear keeps your feet at a constant temperature, which is perfect for thermal insulation against cold.

TECH ICONS



HELLY TECH® Waterproof

Helly Hansen's proven, waterproof and breathable fabric technology for outerwear now ensures that your feet stay dry and fresh.



PU Half Shell

PU scuff cap which has been injected over the toe together with the sole.



Breathable Mesh

Helps keep your foot fresh all day, with extra breathable mesh fabric



Full Bellows Tongue

The tongue has a full gusset to prevent debris from entering the footwear.



Hellywear Protection

Is a high abrasion TPR/Synthetic material found in all high-wear areas on our shoes. This light-weight, and sturdy application will keep the shoes intact, and your feet well protected against hard and sharp objects for a prolonged period of time.



Support Structure

Re-inforcement structure that keeps the foot stable, and protected, allowing for maximum breathability, while adding minimal amount of weight.



Heel Kicker Support

Structured counter reinforcement, which protects the counter of the footwear from abrasion.



Premium EVA

With its high cushioning properties and light weight, this EVA provides unrivalled comfort and support.



C-Zone PRO

Pod cushioning that absorbs strikes and returns a responsive rebound for true energy return.



Helly Grip

By combining our experience from stormy water and rough outdoor trail, we have come up with a new outsole material that will provide you with the best grip and durability on wet rocks and trails.



Non Marking Sole

The outsole is made out of a non-marking material.



Midfoot Stabilizer

A hard plastic TPU shank that adds durability to the structure of the midsole, and prevents the shoe from twisting through the gait-cycle.



High Visibility

Reflective material trims, for visibility.



Metal-Free

Free from components that can be detected in a metal detector.



Womens Sizes

This footwear comes in womens sizes.



MAGNI



78241 MAGNI LOW BOA S3 HT

COLORS
994 BLACK/DARK LIME

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 - ESD

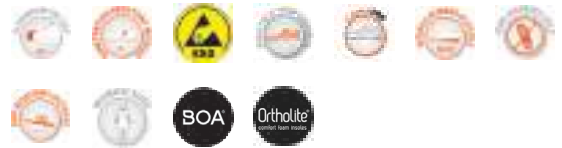
FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Climbing rubber heel overlay
BOA® Fit System - L6
Reflective trim
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Microfiber Upper

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
3x Density C-Zone Pro midsole combines lightweight EVA with eTPU to provide excellent cushioning and energy return. The medial side post provides stability and support. The nitrile rubber outsole is slip resistant, abrasion resistant, fuel/oil resistant and non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



78317 MAGNI WINTER TALL BOA SBHP HT

COLORS
994 BLACK/DARK LIME

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 SBH P SRC
BS EN IEC 61340-4-3:2018 - ESD

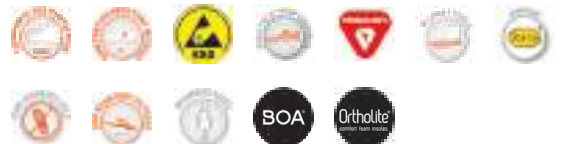
FEATURES / BENEFITS
Helly Tech® waterproof membrane
Dri Blaze Lining
Primaloft® insulation - 600g
Proven Warmth down to -50°C
BOA® Fit System - M4
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
PU Shell with Waterproof Leather upper

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
PU Midsole with Vibram® Fire and Ice outsole can withstand extreme temperature ranges -20°C to +250°C

BOA® FIT SYSTEM
1000006 (M4 Tongue Mount)





78350 KENSINGTON LOW BOA S3

COLORS
990 BLACK, 481 CAMO

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Molded TPU toe bumper
Molded Heel Overlay
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Water and Abrasion Resistant Knit Upper with TPU welded overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.

HellyGrip Rubber outsole
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000257 (L6 Left), 000258 (L6 Right)



78352 KENSINGTON LOW S3

COLORS
992 BLACK/ORANGE

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Molded TPU toe bumper
Molded Heel Overlay
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Breathable, Abrasion Resistant Knit Upper with TPU welded overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.

HellyGrip Rubber outsole
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking





78351 KENSINGTON LOW BOA S1P

COLORS
990 BLACK

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 – S1P HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS
Molded TPU toe bumper
Molded Heel Overlay
BOA® Fit System – L6
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

FOOTBED
Open Cell PU Footbed – lightweight, breathable and provides long lasting cushioning and moisture management

UPPER MATERIAL
Breathable, Abrasion Resistant Knit Upper with TPU welded overlays

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.

HellyGrip Rubber outsole
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000257 (L6 Left), 1000258 (L6 Right)



78358 KENSINGTON LOW BOA 01 - SOFT TOE

COLORS
992 BLACK/ORANGE

SIZES
35-48

CERTIFICATIONS
EN ISO 20347:2012 01 HRO SRC
BS EN IEC 61340-4-3:2018 – ESD

FEATURES / BENEFITS
TPU toe Overlay
Molded Heel Overlay
BOA® Fit System – L6
Moisture wicking and breathable air mesh lining

UPPER MATERIAL
Breathable, Abrasion Resistant Knit Upper with TPU welded overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
HH DUAL-STRIDE TECHNOLOGY Midsole combines EVA and eTPU for optimal cushioning, stability and energy return.

HellyGrip Rubber outsole
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000257 (L6 Left), 1000258 (L6 Right)



CHELSEA EVOLUTION



78245 CHELSEA EVOLUTION BRZ LOW BOA S1P

COLORS
290 DARK ORANGE,
931 BLACK / GRAY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 - S1P SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Molded TPU toe bumper
Molded heel overlay
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
XL EXTRALIGHT® Outsole with HellyGrip Rubber pods is lightweight and durable while offering outstanding cushioning.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



78246 CHELSEA EVOLUTION BRZ LOW S1P

COLORS
931 BLACK / GRAY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 - S1P SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Molded TPU toe bumper
Molded heel overlay
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
XL EXTRALIGHT® Outsole with HellyGrip Rubber pods is lightweight and durable while offering outstanding cushioning.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking





78247 CHELSEA EVOLUTION BRZ LOW BOA 01 - SOFT TOE

COLORS
990 BLACK

SIZES
35-48

CERTIFICATIONS
EN ISO 20347:2012 - 01 SRC

FEATURES / BENEFITS
 Molded Heel overlay
 BOA® Fit System - L6
 Moisture wicking and breathable Air Mesh Lining

UPPER MATERIAL
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
 XL EXTRALIGHT® Outsole with HellyGrip Rubber pods is lightweight and durable while offering outstanding cushioning.
 Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
 1000257 (L6 Left)
 1000258 (L6 Right)



78383 CHELSEA EVOLUTION 2 MID BOA S3 HT WIDE

COLORS
930 BLACK/GRAY

SIZES
35-48

CERTIFICATIONS
 EN ISO 20345:2011 S3 WR SRC
 BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
 Helly Tech® Waterproof Membrane
 Molded TPU toe bumper
 Molded heel overlay
 Reflective Details
 BOA® Fit System - M4
 Moisture wicking and breathable air mesh lining made of 50% recycled content
 Composite safety toe
 Metal free nail penetration protection
 Wide fit

UPPER MATERIAL
Microfiber Upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole with nitrile Rubber Outsole. Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000006 (M4 Tongue Mount)





78269 CHELSEA EVOLUTION BOA MID S3 HT WIDE

COLORS
930 BLACK/GREY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
BOA® Fit System - M4
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection
Wide fit

UPPER MATERIAL
Microfiber Upper with TPU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000006 (M4 Tongue Mount)



78382 CHELSEA EVOLUTION 2.0 LOW BOA S3 HT WIDE

COLORS
930 BLACK/GRAY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
Reflective Details
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining made of 50% recycled content
Composite safety toe
Metal free nail penetration protection
Wide fit

UPPER MATERIAL
Microfiber Upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)





78235 CHELSEA EVOLUTION LOW BOA S3 HT WIDE

COLORS
930 BLACK/GREY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection
Wide fit

UPPER MATERIAL
Microfiber Upper with TPU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



78262 CHELSEA EVOLUTION MID S3 HT

COLORS
481 CAMO, 992 BLACK/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Metallic Top Hardware
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Microfiber Upper with PU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking





78224 CHELSEA EVOLUTION LOW S3

COLORS
992 BLACK/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS
Molded TPU toe bumper
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Microfiber Upper with PU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78395 CHELSEA EVOLUTION 2.0 LOW BOA S3

COLORS
992 BLACK/ORANGE

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Molded TPU toe bumper
Molded heel overlay
Reflective Details
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining made of 50% recycled content
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Microfiber Upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 [L6 Tongue Mount]



78230 CHELSEA EVOLUTION LOW BOA S1P



COLORS
992 BLACK/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S1P SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS
Molded TPU toe bumper
Molded heel overlay
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



78236 CHELSEA EVOLUTION SANDAL BOA S1P



COLORS
992 BLACK/ORANGE

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S1P SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Molded TPU toe bumper
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Microfiber and nylon mesh upper

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)





78389 CHELSEA EVOLUTION 2.0 MID O2 HT - SOFT TOE

COLORS
992 BLACK/ORANGE

SIZES
35-48

CERTIFICATIONS
EN ISO 20347:2012 O2 HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded toe bumper
Reflective Details
Moisture wicking and breathable air mesh lining made of 50% recycled content

UPPER MATERIAL
100% Recycled PET Upper with Microfiber overlays

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole with nitrile Rubber Outsole. Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78388 CHELSEA EVOLUTION 2.0 LOW O2 HT - SOFT TOE

COLORS
992 BLACK/ORANGE

SIZES
35-48

CERTIFICATIONS
EN ISO 20347:2012 O2 HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded toe bumper
Reflective Details
Moisture wicking and breathable air mesh lining made of 50% recycled content

UPPER MATERIAL
100% Recycled PET Upper with Microfiber overlays

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole with nitrile Rubber Outsole. Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking





78234 CHELSEA EVOLUTION LOW 01 HT - SOFT TOE

COLORS
992 BLACK/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20347:2012 01 SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Climbing rubber toe overlay
Climbing rubber heel overlay
Moisture wicking and breathable air mesh lining

UPPER MATERIAL
Breathable abrasion resistant mesh upper

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with nitrile Rubber Outsole.
Slip Resistant
Abrasion Resistant
Fuel and oil resistant
Non-marking





78228 OSLO LOW BOA S3 HT

COLORS
992 BLACK/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded Toe overlay
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EPR midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant,

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



78225 OSLO LOW S1P

COLORS
992 BLACK/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S1P SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Molded Toe overlay
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Breathable, Abrasion Resistant Polyester Mesh upper with TPU welded overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EPR midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant





78231 OSLO LOW BOA 01 - SOFT TOE

COLORS
585 BLACK/BLUE

SIZES
36-48

CERTIFICATIONS
EN ISO 20347:2012 01 SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Molded Toe overlay
BOA® Fit System - L6
Moisture wicking and breathable lining

UPPER MATERIAL
Breathable, Abrasion Resistant Mesh upper

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EPR midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000257 (L6 Left)
1000258 (L6 Right)



78226 OSLO LOW 01 - SOFT TOE

COLORS
992 BLACK/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20347:2012 01 SRC
BS EN IEC 61340-4-3:2018 - ESD
DGUV 112-191

FEATURES / BENEFITS
Molded Toe overlay
BOA® Fit System - L6
Moisture wicking and breathable lining

UPPER MATERIAL
Breathable, Abrasion Resistant Mesh upper

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EPR midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking





78214 SMESTAD LOW BOA S3

COLORS
972 CHARCOAL/ORANGE,
994 BLACK/DARK LIME

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Wear® Toe overlay
Helly Wear® Heel overlay
BOA® Fit System - L6
Moisture wicking and breathable mesh lining
Nano Carbon Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Synthetic Upper

FOOTBED
Molded PU footbed with gel heel and forefoot inserts for exceptional and lasting comfort

MIDSOLE/OUTSOLE
Lightweight and cushioning EPR midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



78213 SMESTAD ACTIVE LOW S3 HT

COLORS
972 CHARCOAL/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Helly Wear® Toe overlay
Helly Wear® Heel overlay
Moisture wicking and breathable mesh lining
Nano Carbon Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Synthetic Upper

FOOTBED
Molded PU footbed with gel heel and forefoot inserts for exceptional and lasting comfort

MIDSOLE/OUTSOLE
Lightweight and cushioning EPR midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



MANCHESTER



78422 MANCHESTER MID S3

COLORS
930 BLACK/GRAY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC

FEATURES / BENEFITS
 Molded TPU toe bumper
 Molded TPU heel overlay
 Non-Metallic hardware
 Reflective details
 Moisture wicking and breathable air mesh lining
 Composite safety toe
 Metal free nail penetration protection

UPPER MATERIAL
Ripstop Polyester upper with Microfiber overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
 Lightweight and cushioning EVA midsole with Rubber Outsole.
 Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78421 MANCHESTER LOW S3

COLORS
930 BLACK/GRAY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC

FEATURES / BENEFITS
 Molded TPU toe bumper
 Molded TPU heel overlay
 Non-Metallic hardware
 Reflective details
 Moisture wicking and breathable air mesh lining
 Composite safety toe
 Metal free nail penetration protection

UPPER MATERIAL
Ripstop Polyester upper with Microfiber overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
 Lightweight and cushioning EVA midsole with Rubber Outsole.
 Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking





78423 MANCHESTER LOW BOA S3

COLORS
930 BLACK/GRAY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
BOA® Fit System - L6
Molded TPU toe bumper
Molded TPU heel overlay
Non-Metallic hardware
Reflective details
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Ripstop Polyester upper with Microfiber overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



78420 MANCHESTER SANDAL BOA S1P

COLORS
930 BLACK/GRAY

SIZES
35-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
BOA® Fit System - L6
Molded TPU toe bumper
Molded TPU heel overlay
Non-Metallic hardware
Reflective details
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Ripstop Polyester upper with Microfiber overlays. Open mesh panels for additional ventilation.

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



ADDVIS



78267 ADDVIS MID S3

COLORS
993 BLACK/YELLOW

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC

FEATURES / BENEFITS
 Molded TPU toe bumper
 Molded heel overlay
 Non-Metallic hardware
 Moisture wicking and breathable air mesh lining
 Composite safety toe
 Metal free nail penetration protection

UPPER MATERIAL
Ripstop Polyester upper with PU Coated leather overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
 Lightweight and cushioning EVA midsole with Rubber Outsole.
 Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78233 ADDVIS LOW S3

COLORS
993 BLACK/YELLOW

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC

FEATURES / BENEFITS
 Molded TPU toe bumper
 Molded heel overlay
 Non-Metallic hardware
 Moisture wicking and breathable air mesh lining
 Composite safety toe
 Metal free nail penetration protection

UPPER MATERIAL
Ripstop nylon upper with PU Coated leather overlays

FOOTBED
Open Cell PU Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
 Lightweight and cushioning EVA midsole with Rubber Outsole.
 Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78401 OXFORD MID BOA S3 HT



COLORS
990 BLACK

SIZES
35-50

CERTIFICATIONS
EN ISO 20345:2011 S3 WR HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Metal Free
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
BOA® Fit System - M4
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Waterproof Nubuck Leather upper

FOOTBED
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Cushioning PU midsole.
HELLYGRIP HRO Nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000006 (M4 Tongue Mount)



78400 OXFORD LOW BOA S3 HT



COLORS
990 BLACK

SIZES
35-50

CERTIFICATIONS
EN ISO 20345:2011 S3 WR HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Metal Free
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Waterproof Nubuck Leather upper

FOOTBED
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Cushioning PU midsole.
HELLYGRIP HRO Nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)





78403 OXFORD MID S3

COLORS
990 BLACK, 724 NEW WHEAT

SIZES
35-50

CERTIFICATIONS
EN ISO 20345:2011 S3 HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Metal Free
Molded TPU toe bumper
Molded heel overlay
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Waterproof Nubuck Leather upper

FOOTBED
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Cushioning PU midsole.
HELLYGRIP HRO Nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78402 OXFORD LOW S3

COLORS
990 BLACK

SIZES
35-50

CERTIFICATIONS
EN ISO 20345:2011 S3 HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Metal Free
Molded TPU toe bumper
Molded heel overlay
Moisture wicking and breathable air mesh lining
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Waterproof Nubuck Leather upper

FOOTBED
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Cushioning PU midsole.
HELLYGRIP HRO Nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78404 OXFORD WINTER MID S3 HT



COLORS
990 BLACK

SIZES
35-50

CERTIFICATIONS
EN ISO 20345:2011 S3 WR CI HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
YKK® Zipper
Primaloft Gold Insulation - 200g
Fleece lined in the collar for extra warmth
Moisture wicking and breathable air mesh lining through the quarters and vamp
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Waterproof Nubuck Leather upper

FOOTBED
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Cushioning PU midsole.
HELLYGRIP XRC Nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78405 OXFORD WINTER TALL S3 HT



COLORS
990 BLACK

SIZES
35-50

CERTIFICATIONS
EN ISO 20345:2011 S3 WR CI HRO SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
YKK® Zipper
Primaloft® Gold Insulation - 400g
Fleece lined in the collar for extra warmth
Moisture wicking and breathable air mesh lining through the quarters and vamp
Composite safety toe
Metal free nail penetration protection

UPPER MATERIAL
Waterproof Nubuck Leather upper

FOOTBED
Breathable Poured PU Footbed - Soft underfoot cushioning with moisture management

MIDSOLE/OUTSOLE
Cushioning PU midsole.
HELLYGRIP XRC Nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking





78264 FERROUS MID S3

COLORS
750 BROWN

SIZES
40-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRA

FEATURES / BENEFITS
Moisture wicking and breathable air mesh lining
Steel safety toe
Metal free nail penetration protection

UPPER MATERIAL
Waterproof Nubuck Leather upper

FOOTBED
Molded EVA footbed provides lightweight cushioning

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



78250 CHELSEA MID S3 HT

COLORS
992 BLACK/ORANGE

SIZES
36-48

CERTIFICATIONS
EN ISO 20345:2011 S3 SRC

FEATURES / BENEFITS
Helly Tech® waterproof membrane
Injected PU toe bumper
Molded heel overlay
Reflective trims
Metallic hardware
Moisture wicking and breathable mesh lining
Composite safety toe
Lenzi® L-Protection® metal free nail penetration protection

UPPER MATERIAL
Leather upper

FOOTBED
Molded EVA footbed provides lightweight cushioning

MIDSOLE/OUTSOLE
PU midsole and outsole



**78253 RABBORA TRAIL MID HT
SOFT TOE**

COLORS
992 BLACK/ORANGE

SIZES
40-48

FEATURES / BENEFITS

Helly Tech® Waterproof Membrane
Toe overlay
Moisture wicking and breathable lining

UPPER MATERIAL
Textile Upper

FOOTBED
Molded EVA footbed provides lightweight cushioning

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with Rubber Outsole.



LUNA



78249 W LUNA MID BOA S3 HT

COLORS
930 BLACK/GRAY

SIZES
34-42

CERTIFICATIONS
EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Built on a women's specific last
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
Reflective Details
BOA® Fit System - M4
Moisture wicking and breathable air mesh lining made of 50% recycled content
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Microfiber Upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000006 (M4 Tongue Mount)



78248 W LUNA LOW BOA S3 HT

COLORS
930 BLACK/GRAY

SIZES
34-42

CERTIFICATIONS
EN ISO 20345:2011 S3 WR SRC
BS EN IEC 61340-4-3:2018 - ESD

FEATURES / BENEFITS
Built on a women's specific last
Helly Tech® Waterproof Membrane
Molded TPU toe bumper
Molded heel overlay
Reflective Details
BOA® Fit System - L6
Moisture wicking and breathable air mesh lining made of 50% recycled content
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Microfiber Upper

FOOTBED
Ortholite® X25 Hybrid Footbed - lightweight, breathable and provides long lasting cushioning and moisture management while using 20% eco-content in the formulation

MIDSOLE/OUTSOLE
Lightweight and cushioning High Rebound EVA midsole with nitrile Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking

BOA® FIT SYSTEM
1000206 (L6 Tongue Mount)



78244 W LUNA LOW S3

COLORS
992 BLACK/ORANGE

SIZES
34 - 42



CERTIFICATIONS
EN ISO 20345:2011 S3 SRC
BS EN IEC 61340-4-3:2018 - ESD
DGVV 112-191

FEATURES / BENEFITS
Built on a women's specific last
Molded TPU toe bumper
Moisture wicking and breathable air mesh lining
Aluminum safety toe
Metal free nail penetration protection

UPPER MATERIAL
Microfiber Upper with PU welded overlays

FOOTBED
Ortholite® Footbed - lightweight, breathable and provides long lasting cushioning and moisture management

MIDSOLE/OUTSOLE
Lightweight and cushioning EVA midsole with Rubber Outsole.
Slip Resistant, Abrasion Resistant, Fuel and oil resistant, Non-marking



SIZE CONVERSION MEN

MEN C-MODEL

Waist inch (garment size)	Waistband cm* (body measurement)	Inseam cm*	Inseam inch*	Helly Hansen Workwear size
W28-W29	80	79*	L31*	C44
W29-W30	84	80*	L31*	C46
W31-W32	88	81*	L32*	C48
W32-W33	92	82*	L32*	C50
W33-W34	96	83*	L32*	C52
W36	100	84*	L33*	C54
W36-W38	104	85*	L33*	C56
W38-W40	108	86*	L34*	C58
W42	112	87*	L34*	C60
W42-W44	116	87*	L34*	C62
W44	120	88*	L34*	C64
W46	124	88*	L34*	C66
W46-W48	128	88*	L34*	C68
W48-W50	132	88*	L34*	C70
W50-W52	136	88*	L34*	C72
W52-W54	140	88*	L34*	C74

MEN D-MODEL

Waist inch (garment size)	Waistband cm* (body measurement)	Inseam cm*	Inseam inch*	Helly Hansen Workwear size
W28-W29	82	73*	L29*	D84
W29-W30	86	74*	L29*	D88
W31-W32	90	74*	L29*	D92
W32-W33	94	76*	L30*	D96
W33-W34	98	77*	L30*	D100
W36	102	78*	L31*	D104
W36-W38	106	79*	L31*	D108
W38-W40	110	80*	L31*	D112
W42	114	81*	L32*	D116
W42-W44	118	82*	L32*	D120
W44	122	83*	L32*	D124
W46	126	84*	L33*	D128
W46-W48	132	84*	L33*	D136

* Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

† Measure where you place your pants.

SIZE CONVERSION WOMEN

Waist inch (garment size)**	Waist cm** (body measurement)	Inseam cm*	Inseam inch*	Helly Hansen Workwear size
W25-W26	65	74*	L29*	C34
W26-W27	68	76*	L30*	C36
W28-W29	72	78*	L30*	C38
W29-W30	76	80*	L31*	C40
W31-W32	80	81*	L32*	C42
W32-W33	81	82*	L32*	C44
W33-W34	88	83*	L32*	C46
W36	93	83*	L32*	C48
W38	98	84*	L33*	C50
W40	103	84*	L33*	C52

FIND YOUR SIZE

MEN / FIND YOUR SIZE C- OR D-MODEL

Waistband width Inseam length	80	84	86	88	90	92	94	96	98	100	102	104	106	108	110	112	114	116	118	120	122	124	126	128	132	136	140		
72																													
73																													
74			D88																										
75					D92																								
76						D96																							
77								D100																					
78									D104																				
79	C44		D88*							D108																			
80		C46			D92*						D112																		
81				C48		D96*						D116																	
82					C50			D100*					D120																
83						C52			D104*					D116															
84	C44*							C54		D108*					D112*												D128		
85		C46*								C56						D116*													
86				C48*							C58						D116*												
87					C50*										C60		C62	D120*											
88						C52*													C64	D124*	C66			C68	C70	C72	C74		
89								C54*																					
90											C56*																		
91													C58*																
92															C60*			C62*											
93																				C64*		C66*				C68*	C70*	C72*	C74*
94																													
95																													

WOMEN / FIND YOUR SIZE C-MODEL

Waistband width Inseam length	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143
72																		
73																		
74	C34																	
75		C36																
76			C38															
77				C40														
78					C42													
79	C34*					C44												
80							C46	C48										
81		C36*							C50	C52								
82											C54	C56	C58	C60	C62	C64	C66	C68
83			C38*															
84				C40*														
85					C42*													
86						C44*												
87							C46*	C48*										
88									C50*	C52*								
89											C54*	C56*	C58*	C60*	C62*	C64*	C66*	C68*
90																		
91																		
92																		



WORKWEAR / EU SIZE CHARTS

MEN / EU REGULAR + TALL (CM)

Sizes (cm)	XS	S		M	L			XL
	C44	C46	C48	C50	C52	C54	C56	C58
Body height	170	174	180	180	184	184	188	188
Chest	88	92	96	100	104	108	112	116
Waist (at belly-button height)	76	80	84	88	92	96	100	104
Waistband (where your pants' waistband is placed)	80	84	88	92	96	100	104	108
Hip	88	92	96	100	104	108	112	116
Inseam	79	80	81	82	83	84	85	86
Inseam tall*	84	85	86	87	88	89	90	91

MEN / EU REGULAR + TALL (INCH)

Sizes (cm)	XS	S		M	L			XL
	C44	C46	C48	C50	C52	C54	C56	C58
Body height	5'7"	5'8"	5'11"	5'11"	6'	6'	6'2"	6'2"
Chest	34 1/2	36	37 1/2	39	41	42 1/2	44	45 1/2
Waist (at belly-button height)	30	31 1/2	33	34 1/2	36	37 1/2	39	41
Waistband (where your pants' waistband is placed)	31 1/2	33	34 1/2	36	37 1/2	39	41	42 1/2
Hip	34 1/2	36	37 1/2	39	41	42 1/2	46 1/2	45 1/2
Inseam	31	31 1/2	32	32	32 1/2	33	33 1/2	34
Inseam tall*	33	33 1/2	34	34	34 1/2	35	35	36

MEN / EU SHORT AND WIDE PANTS (CM)

Sizes (cm)	D84	D88	D92	D96	D100	D104	D108	D112	D116	D120	D124	D128
Body height	156	160	164	170	170	174	174	178	178	182	182	184
Waistband (where your pants' waistband is)	82	86	90	94	98	102	106	110	114	118	122	126
Hip	92	96,0	100	98	102	106	110	114	118	122	126	130
Inseam short and wide	73	74,0	75	76	77	78	79	80	81	82	83	84
Inseam wide*	78	79,0	80	81	82	83	84	85	86	87	88	89

MEN / EU SHORT AND WIDE PANTS (INCH)

Sizes (cm)	D84	D88	D92	D96	D100	D104	D108	D112	D116	D120	D124	D128
Body height	5'1"	5'3"	5'4"	5'7"	5'7"	5'8"	5'8"	5'10"	5'10"	5'11"	5'11"	6'
Waistband (where your pants' waistband is)	32	34	35	37	38 1/2	40	41 1/2	43	45	46 1/2	48	49 1/2
Hip	36	37 1/2	39	38 1/2	40	41 1/2	43	45	46 1/2	48	49 1/2	51
Inseam short and wide	28 1/2	29	29 1/2	30	30	30 1/2	31	31 1/2	32	32	32 1/2	33
Inseam wide*	30 1/2	31	31 1/2	32	32	32 1/2	33	33 1/2	34	34	34 1/2	35

*Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

MEN / EU TALL + EXTRA TALL (CM)

Sizes (cm)	C144	C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174	C176	C178
Body height	180	184	190	190	194	194	198	198	202	202	204	204	204	204	204	204	204	204
Waist [‡]	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144
Waistband [§]	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148
Hip	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156
Inseam tall*	84	85	86	87	88	89	90	91	92	92	93	93	93	93	93	93	93	93
Inseam extra tall*	88	90	91	92	93	94	95	96	97	97	98	98	98	98	98	98	98	98

MEN / EU TALL + EXTRA TALL (INCH)

Sizes (cm)	C144	C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174	C176	C178
Body height	5'11"	6'	6'2"	6'2"	6'4"	6'4"	6'5"	6'5"	6'6"	6'6"	6'4"	6'7"	6'7"	6'7"	6'7"	6'7"	6'7"	6'7"
Waist [‡]	30	31 1/2	33	34 1/2	36	37 1/2	39	41	43 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2
Waistband [§]	31 1/2	33	34 1/2	36	37 1/2	39	41	42 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58
Hip	34 1/2	36	37 1/2	39	41	42 1/2	46 1/2	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
Inseam tall*	33	33 1/2	34	34	34 1/2	35	35	36	36	36	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2
Inseam extra tall*	34,5	35	36	36	36 1/2	37	37 1/2	37 1/2	38	38	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2	38 1/2

[‡] Waist (at belly-button height)

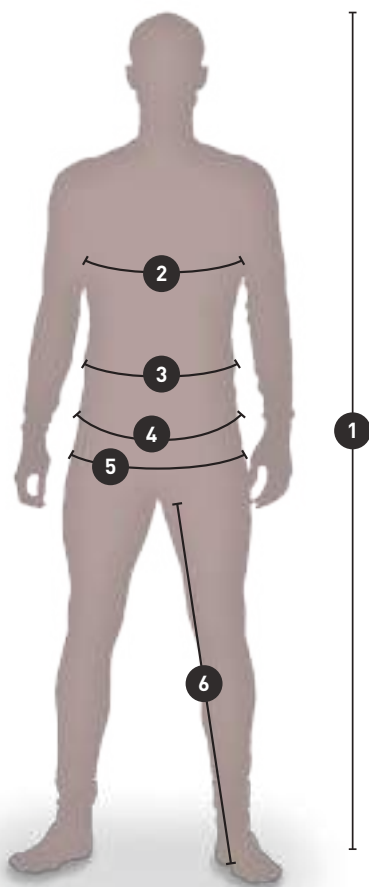
[§] Waistband (where your pants' waistband is placed)

* Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

2XL		3XL		4XL		5XL		6XL	
C60	C62	C64	C66	C68	C70	C72	C74	C76	C78
192	192	194	194	194	194	194	194	194	194
120	124	128	132	136	140	144	148	152	156
108	112	116	120	124	128	132	136	140	144
112	116	120	124	128	132	136	140	144	148
120	124	128	132	136	140	144	148	152	156
87	87	88	88	88	88	88	88	88	88
92	92	93	93	93	93	93	93	93	93

2XL		3XL		4XL		5XL		6XL	
C60	C62	C64	C66	C68	C70	C72	C74	C76	C78
6'3"	6'3"	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"	6'4"
47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
43 1/2	44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2
44	45 1/2	47	48 1/2	50	52	53 1/2	55	56 1/2	58
47	48 1/2	50	52	53 1/2	55	56 1/2	58	59 1/2	61
34	34	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2	34 1/2
36	36	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2	36 1/2

HOW TO MEASURE



1: BODY HEIGHT

2: CHEST

3: WAIST (AT BELLY-BUTTON HEIGHT)

4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)

5: HIP

6: INSEAM



WORKWEAR / EU SIZE CHARTS

WOMEN / EU REGULAR + TALL (CM)

Sizes	XS	S		M		L		XL		2XL		3XL		4XL		5XL		6XL	
	C34	C36	C38	C40	C42	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68	
Body height	156	160	164	168	170	172	174	174	176	176	178	178	178	178	178	178	178	178	178
Chest	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	
Waist [†]	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143	
Hip	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156	
Inseam	74	76	78	80	81	82	83	83	84	84	85	85	85	85	85	85	85	85	
Inseam tall*	79	81	83	85	86	87	88	88	89	89	90	90	90	90	90	90	90	90	

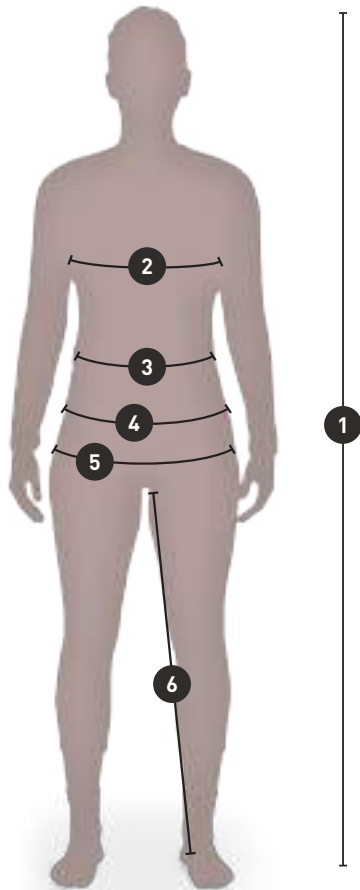
WOMEN / EU REGULAR + TALL (INCH)

Sizes	XS	S		M		L		XL		2XL		3XL		4XL		5XL		6XL	
	C34	C36	C38	C40	C42	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68	
Body height	5'1"	5'3"	5'5"	5'6"	5'7"	5'8"	5'9"	5'9"	5'9"	5'9"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"	5'10"	
Chest	31 1/2	33	34 2/3	36 2/9	37 4/5	39 3/8	41	42 1/2	44	45 2/3	47 1/4	48 4/5	50 2/5	52	53 1/2	55 1/9	59 1/2	58 1/4	
Waist [†]	25 3/5	26 7/9	28 1/3	30	31 1/2	33	34 2/3	36 3/5	38 4/7	40 5/9	42 1/2	44 1/2	46 1/2	48 3/7	50 2/5	52 1/3	54 1/3	56 2/7	
Hip	34 2/3	36 2/9	37 4/5	39 3/8	41	42 1/2	44	45 2/3	47 1/4	48 5/6	50 2/5	52	53 1/2	55 1/8	56 2/3	58 1/4	59 5/6	61 3/7	
Inseam	29 1/8	30	30 5/7	31 1/2	31 8/9	32 2/7	32 2/3	32 2/3	33	33	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	
Inseam tall*	31 1/9	31 8/9	32 2/3	33 1/2	33 6/7	34 1/4	34 2/3	34 2/3	35	35	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	35 3/7	

[†]Waist (at belly-button height)

*Most of Helly Hansen Workwear C-sized and D-sized pants can be extended by unpicking a seam at bottom hem

HOW TO MEASURE



1: BODY HEIGHT

2: CHEST

3: WAIST (AT BELLY-BUTTON HEIGHT)

4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)

5: HIP

6: INSEAM

FOOTWEAR / SIZE CHARTS

MEN / FOOTWEAR

EU	UK	US	CM	MONDOPOINT
35	2	3.5	21.5	215
36	3	4	22	220
37	4	5	23	230
38	5	6	23.5	235
39	6	7	24.5	245
40	6.5	7.5	25	250
41	7	8	26	260
42	8	9	26.5	265
43	9	10	27.5	275
44	10	11	28	280
45	10.5	11.5	29	290
46	11	12	29.5	295
47	12	13	30.5	305
48	13	14	31	310

WOMEN / FOOTWEAR

EU	UK	US	CM	MONDOPOINT
34	1	3.5	20.5	205
35	2	5	21.5	215
36	3	5.5	22	220
37	4	6.5	23	230
38	5	7.5	23.5	235
39	6	8.5	24.5	245
40	6.5	9	25	250
41	7	9.5	26	260
42	8	10	26.5	265



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